



ROMANDIC

# Learning Manipulation Constraints from Human Demonstration for Humanoid Robots

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Robotics  
Institute  
Germany



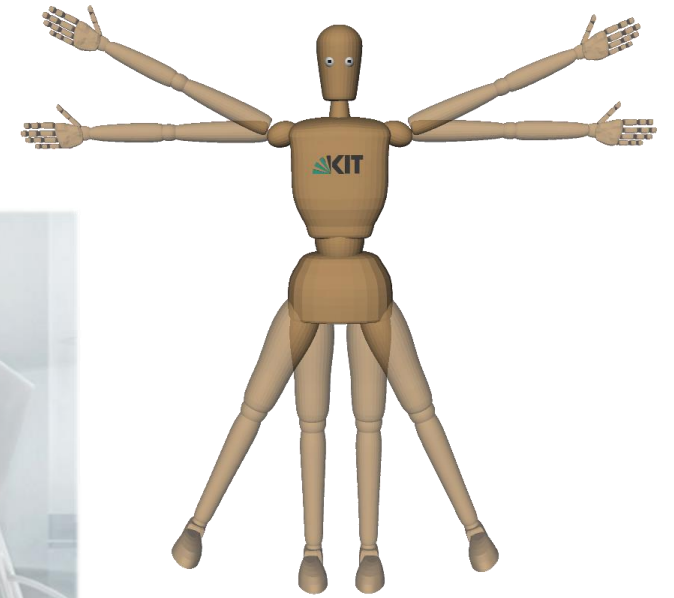
# Robotics Everywhere

- Production
- Exploration
- Assistance
- Service
- Logistics
- Agriculture
- Construction
- Medicine
- Rehabilitation
- Laboratory Automation
- Rescue
- Decontamination
- Micro- /Nanorobotics
- Human Augmentation
- Education
- ....

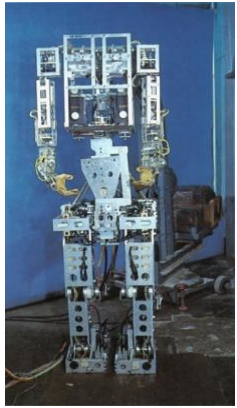


# Humanoid Robotics

- Understanding human **versatility** and motion intelligence
- Creating multi-purpose machines with **physical intelligence**
- Engineering **human-centered technologies** to empower humans
- “Humanoid Robotics is a **Multi-Trillion Market**”



# Humanoid Robotics has made Progress (1970 – 2023)



WABOT-I



ASIMO



Toyota



DB



CB



HRP-2



HRP-4C



Kenshiro



HUBO



iCub



ARMAR-III



Justin



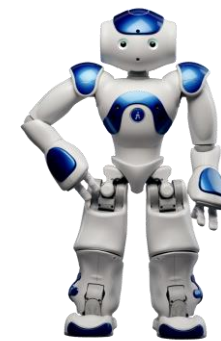
Robonaut



REEM-C



Valkyrie



NAO



ALTAS

# Humanoid Robotics has made Progress (2022 – 2025)



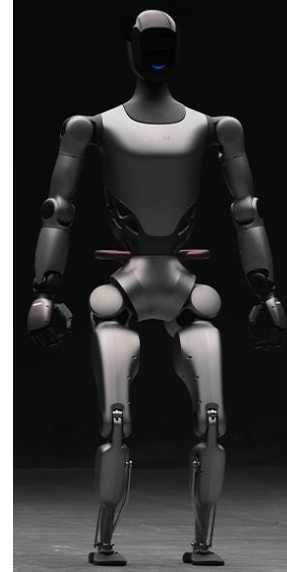
**Apptronik**  
Apollo



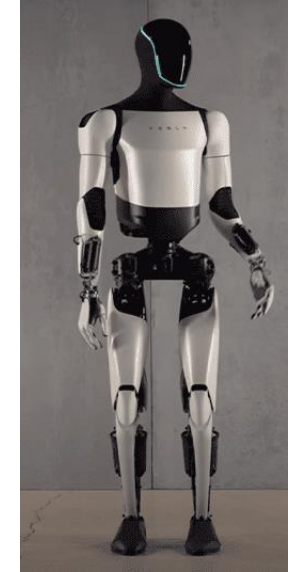
**Figure AI**  
Figure 02



**Unitree**  
H1 & G1



**Fourier**  
GR-2



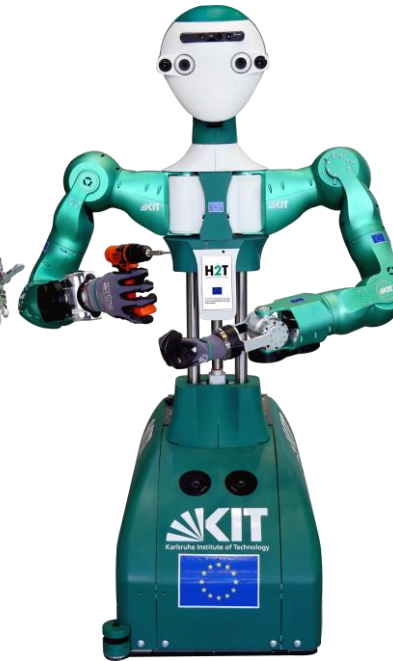
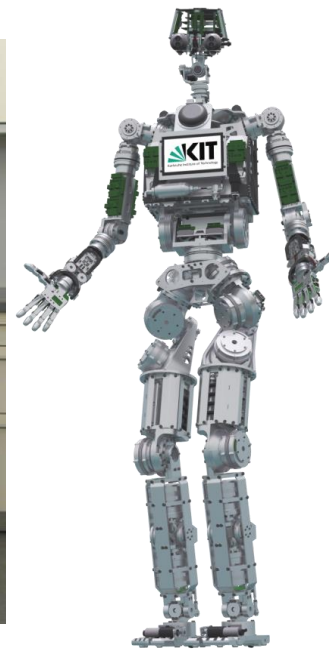
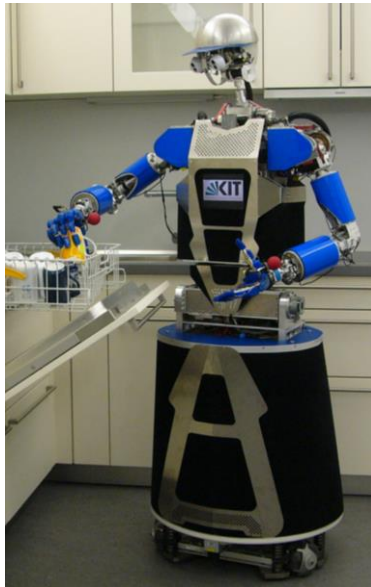
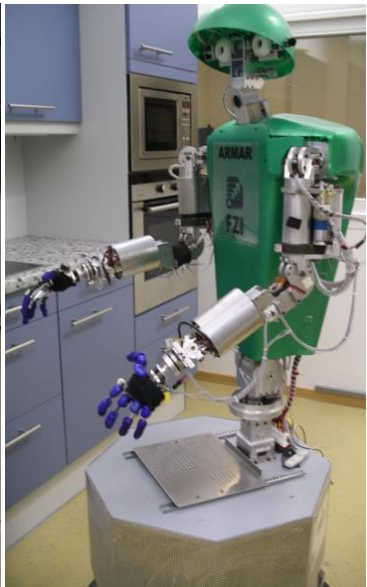
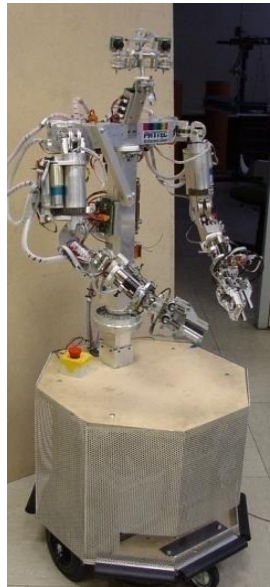
**Tesla**  
Optimus



**KIT**  
ARMAR-7

**Today: Hundreds** of new humanoids; large investments (in China and US)

# The ARMAR Family | Robots



ARMAR-I

ARMAR-II

ARMAR-III

ARMAR-4

ARMAR-6

ARMAR-DE

ARMAR-7

2000

2002

2006

2013

2017

2020

2024

# The ARMAR Family | Hands

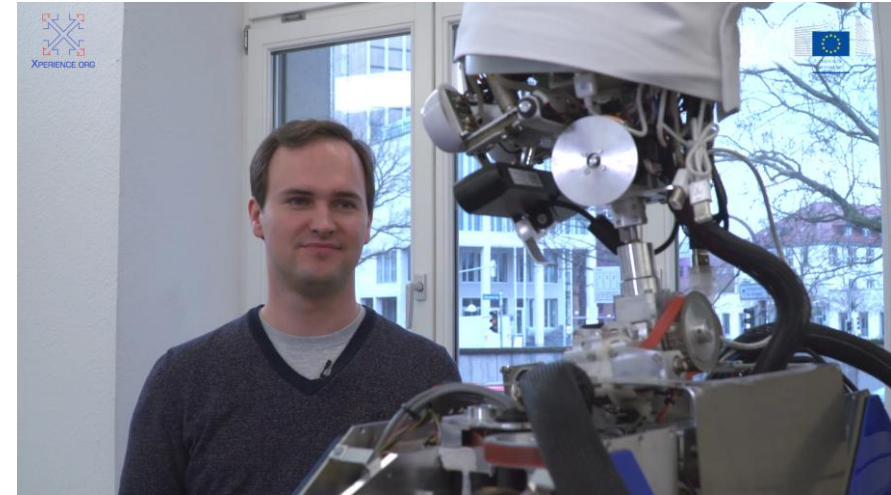


TUAT/KIT Hand    ARMAR-III Hand    ARMAR-IV Hand    ARMAR-6 Hand V2    Prosthetic Hand V1    Prosthetic Hand V2.1    Sensorized Hand    Finger-Vision Hand    Prosthetic Hand V2.2    ARMAR-7 Hand

2000    2006    2012    2018    2018    2020    2020    2020/21    2021    2024

# The ARMAR Humanoid Robots @ Home

- Versatile personal assistance for humans at homes, nursing and retirement homes, ...
- Self-determined life of humans



# ARMAR-7

automatica 2025



# ARMAR-7

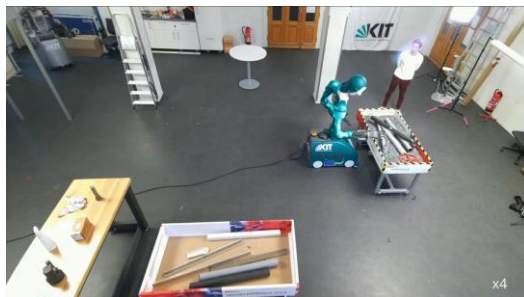
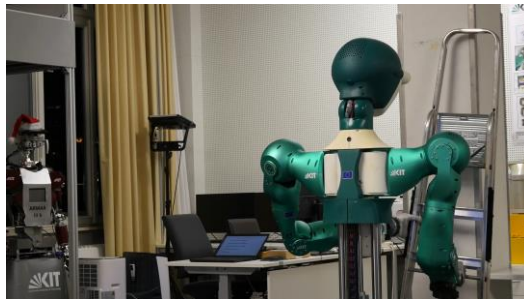
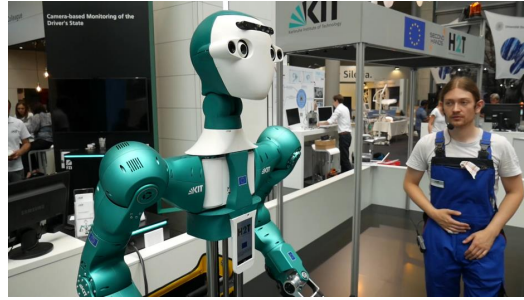
Humanoid Robots in Care Facilities

Humanoid robots – a solution for societal challenges

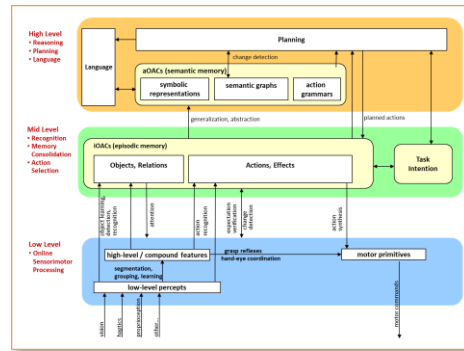


# The ARMAR Humanoid Robots @ Work

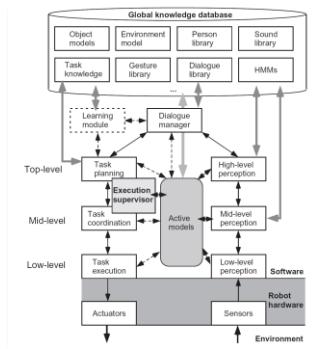
- Pro-active and adaptive assistance for workers in 3D jobs
- Meaningful work for humans



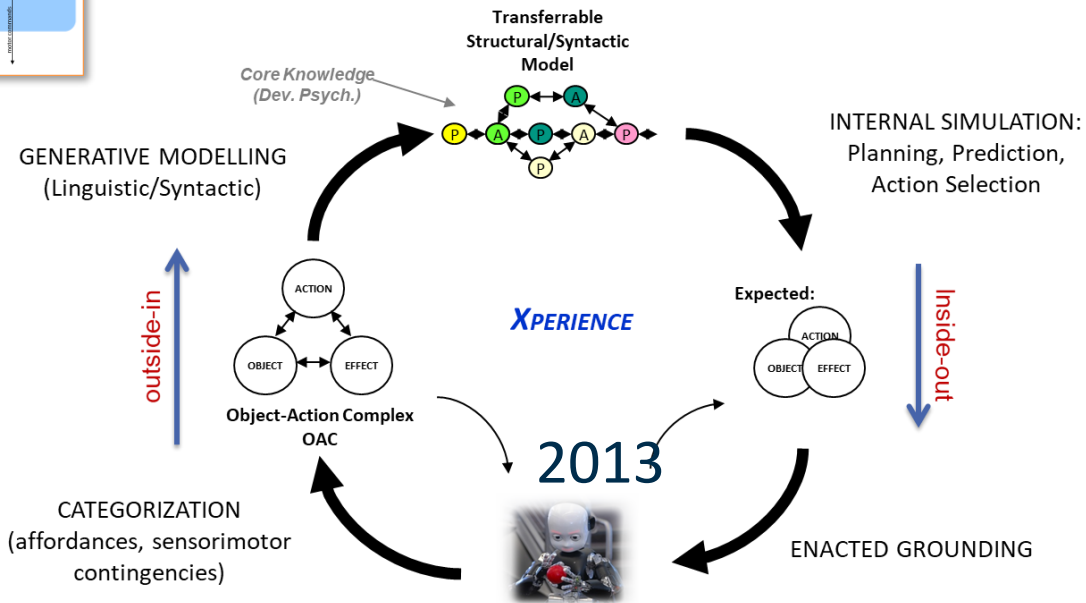
# The ARMAR Robots Cognitive Architecture(s)



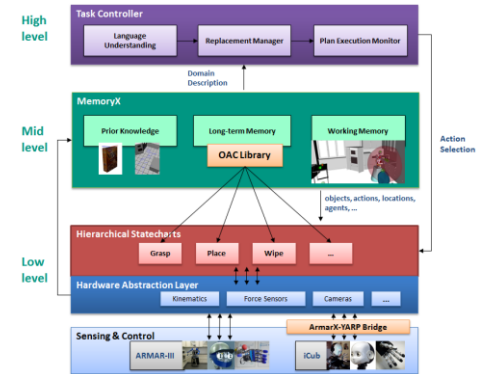
2009



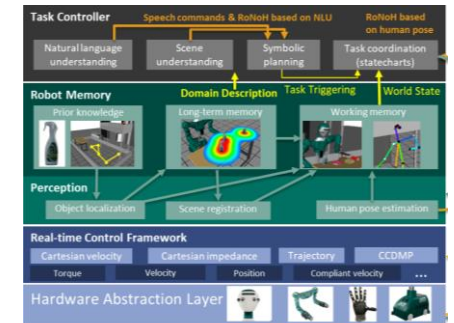
2005



Hybrid, memory-based, transferable



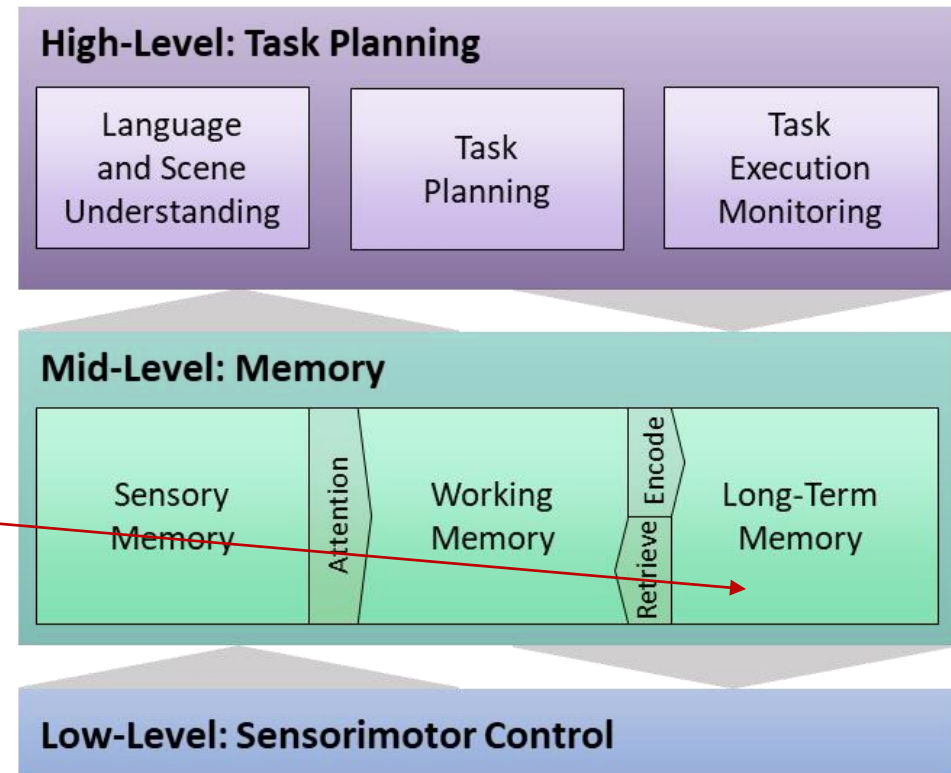
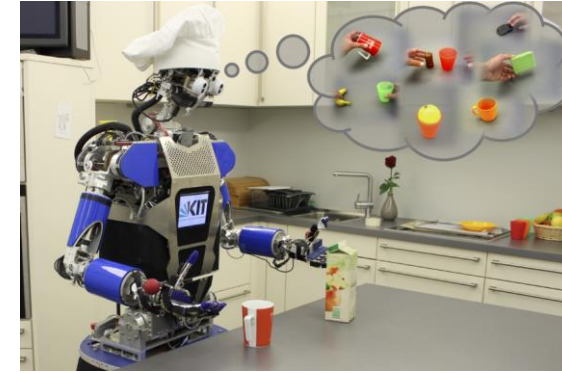
2016



2018

# Deep Episodic Memory

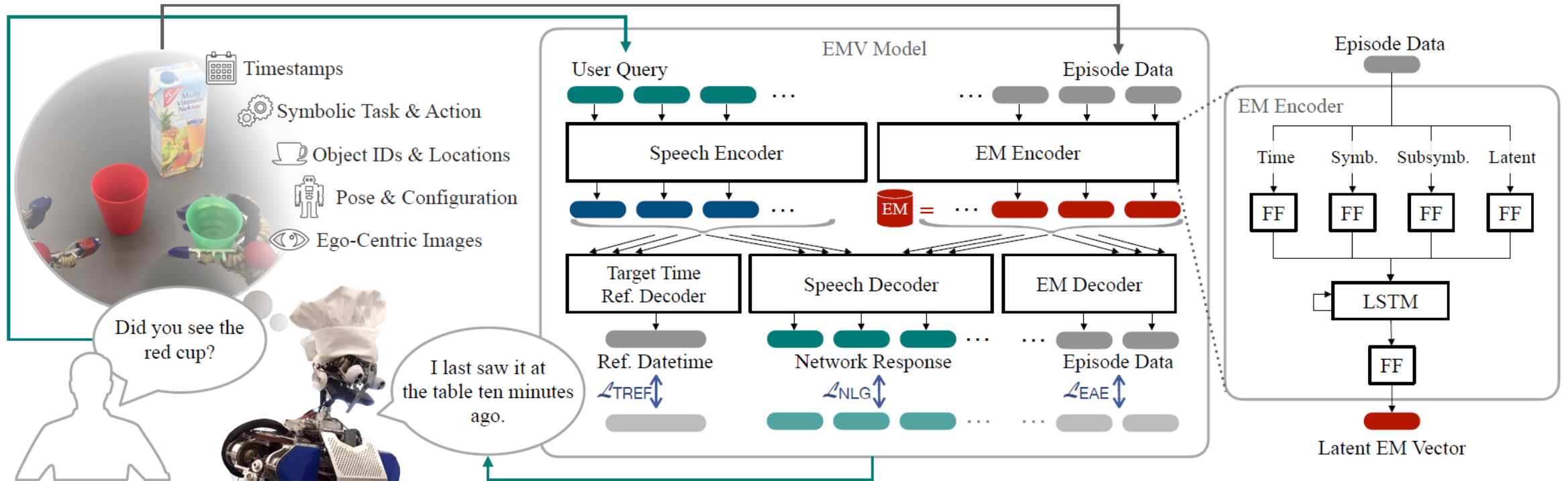
- How to **encode** experiences?
- How to **recall** experience and **predict** actions?
- How to **verbalize** experience?



# Deep Episodic Memory

Verbalization of Robot Experience

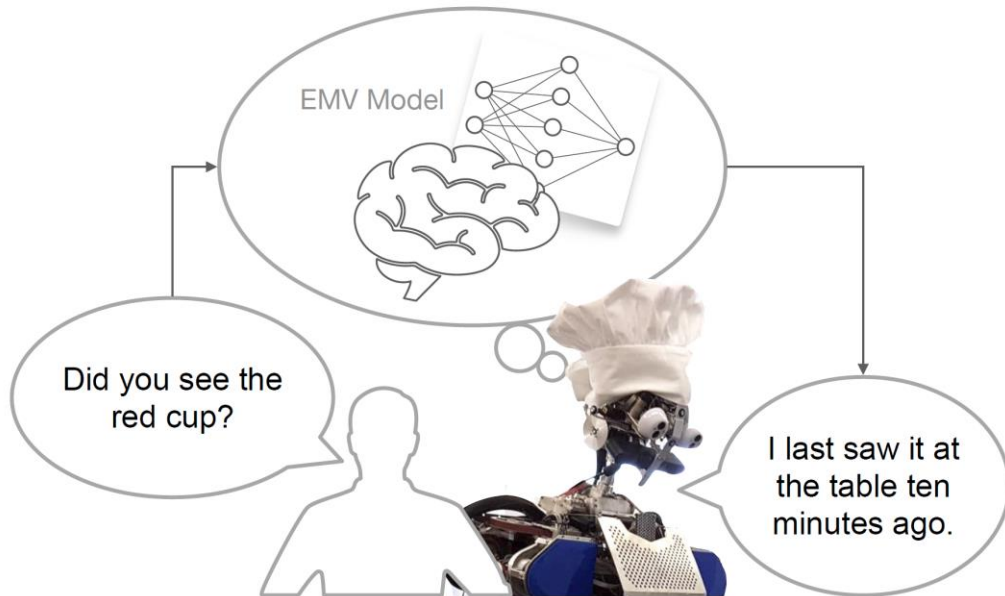
Deep neural end-to-end architecture



# Deep Episodic Memory

Verbalization of Robot Experience

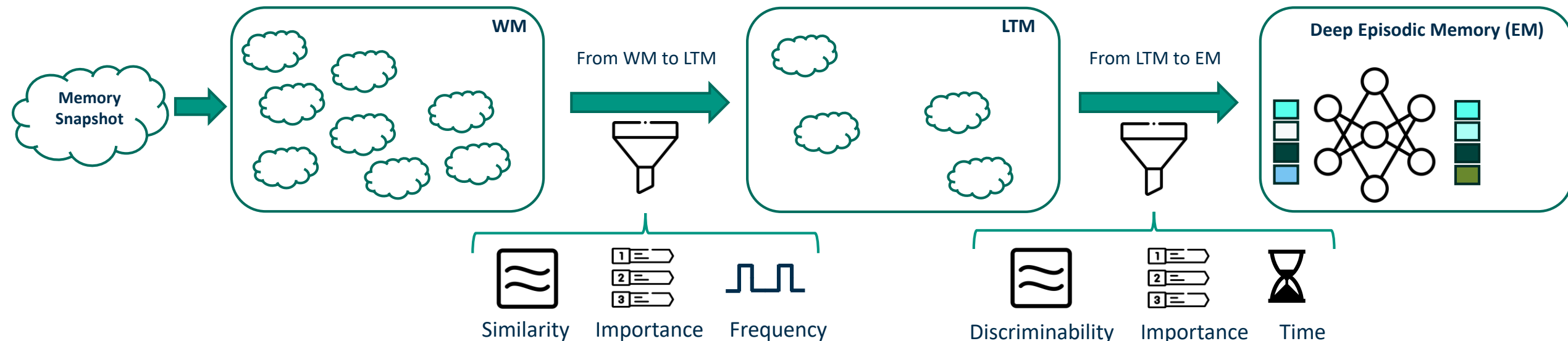
Deep neural end-to-end architecture



# Deep Episodic Memory

## Forgetting

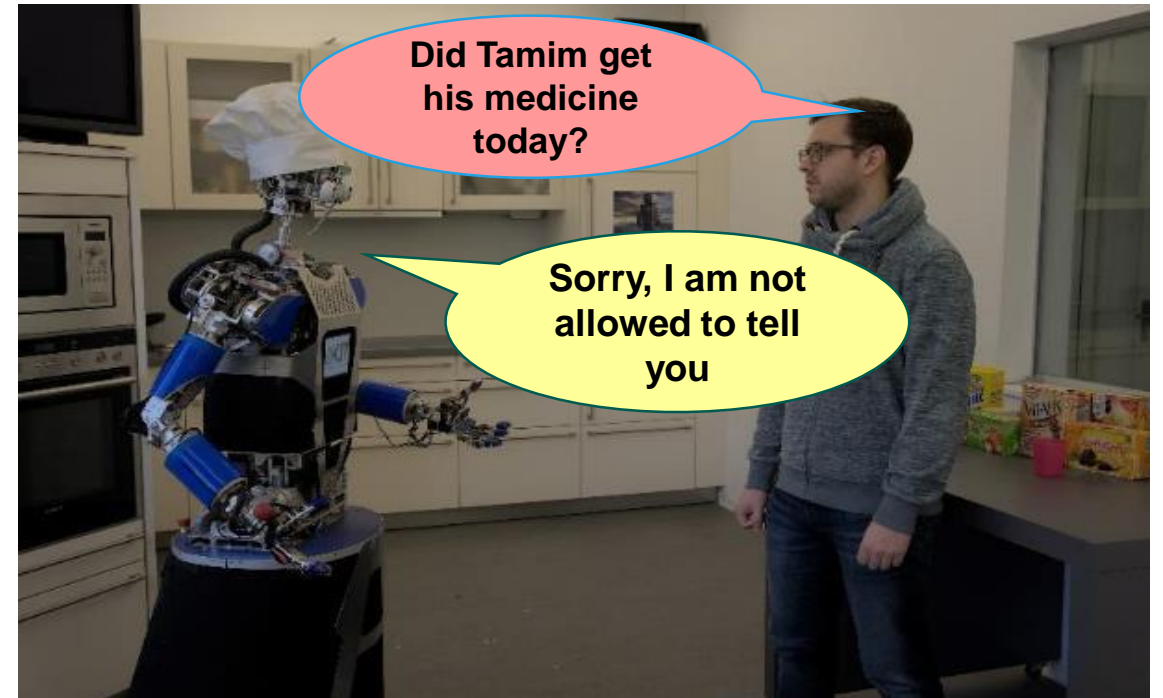
- Robots generate overwhelming amount of data (ARMAR-6 350 GB/h = 8.4 TB/day = 3.1 PB/year), significant even in latent space; much of the data contains redundant or similar information
- **Human-inspired forgetting as a solution**



# Episodic Memory

## Personalization and User Privacy

- How to adapt skills to user **preferences, habits and abilities**
- How to ensure user's **privacy**?
- What is a robot **allowed** to do?



# Manipulation

# Manipulation

- Robotic manipulation stands as one of the grand challenges in robotics.
- **Manipulation** is not only a technical hurdle but a fundamental **gateway to intelligence**.
- Manipulation – the ability to change the physical world – is intrinsically intertwined with intelligence – the ability to detect change and adapt to it.



2008 – now



2018 – now

# Manipulation – Understanding Constraints

- Manipulation is about understanding and leveraging **constraints**
- Constraints provide a language that bridges the gap between perception, planning, and control in manipulation.



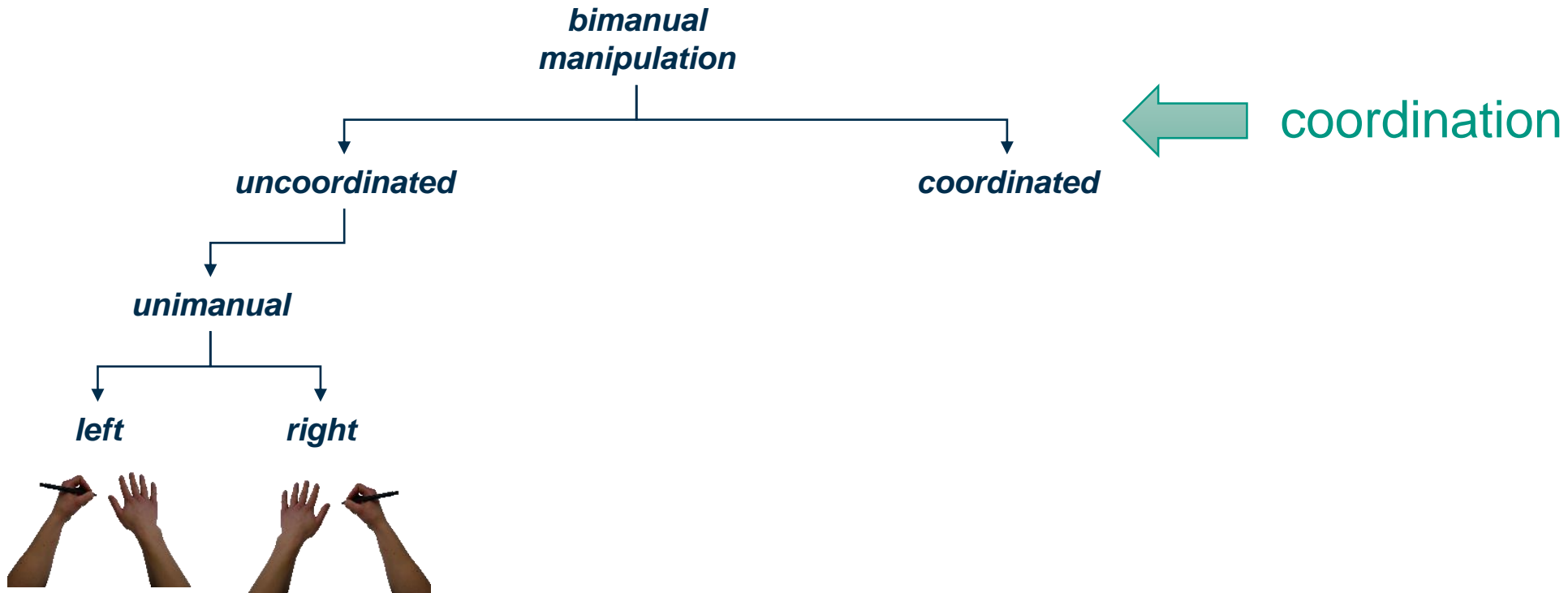
# Manipulation – Understanding Constraints

- How to detect constraints?
- How to formulate constraints?
- How to learn constraints from human demonstrations and through environmental interaction?
- How to leverage constraints for learning and control?

# Taxonomies

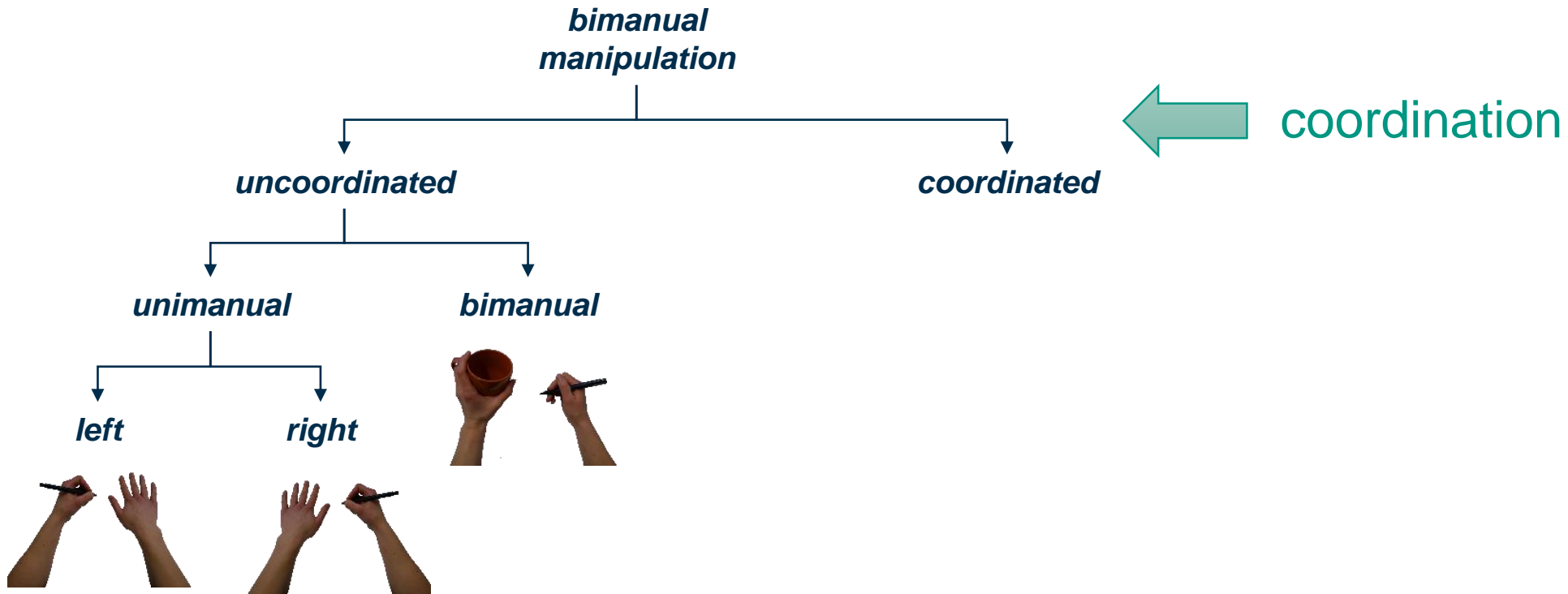
- **Taxonomies as structured frameworks for understanding the space of possible constraints**
- Taxonomies for
  - Grasping tasks (Keller, Cutkosky, Kamakura, GRASP, Bullock and Dollar, Pollard, ...)
  - Bimanual manipulation tasks (Kelso, Guiard, Katak, ...)
  - Loco-manipulation tasks (Borras Sol, ...)

# Bimanual Manipulation Taxonomy



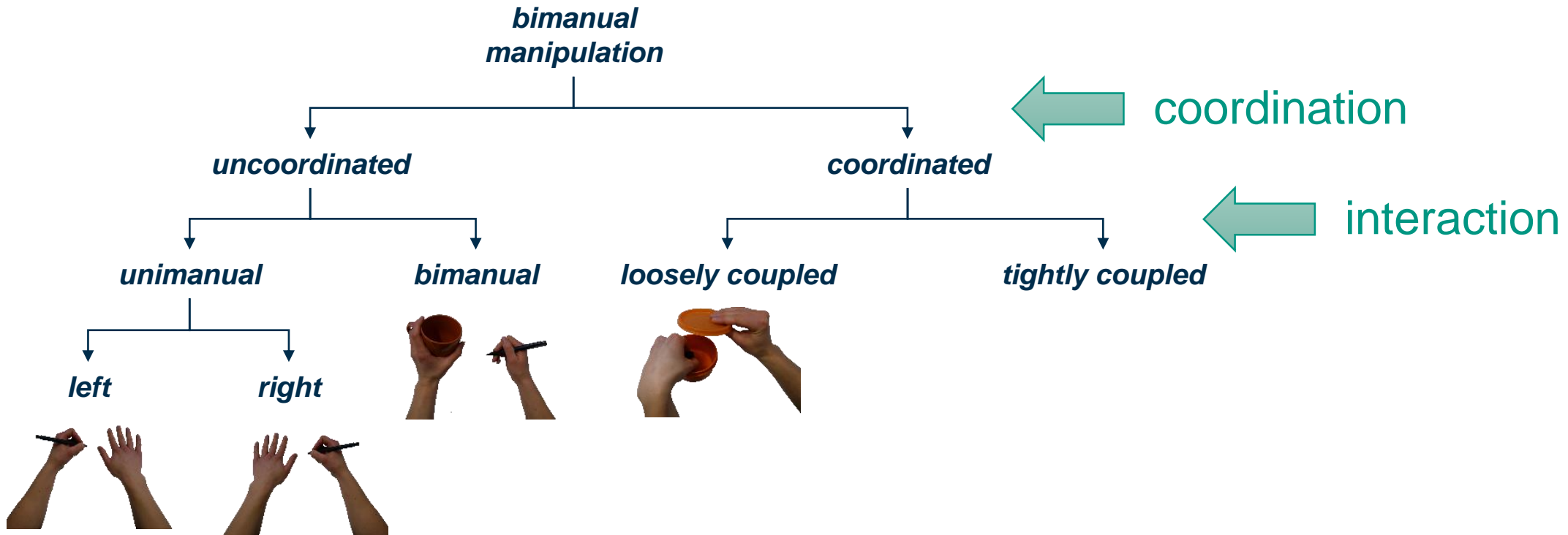


# Bimanual Manipulation Taxonomy



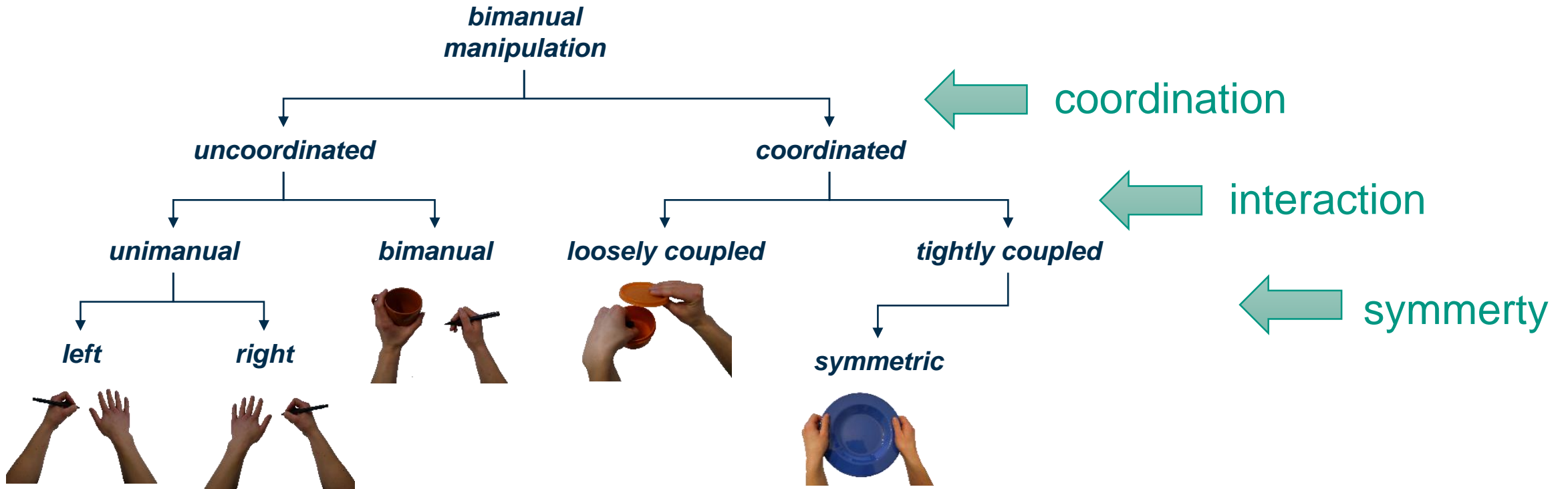


# Bimanual Manipulation Taxonomy



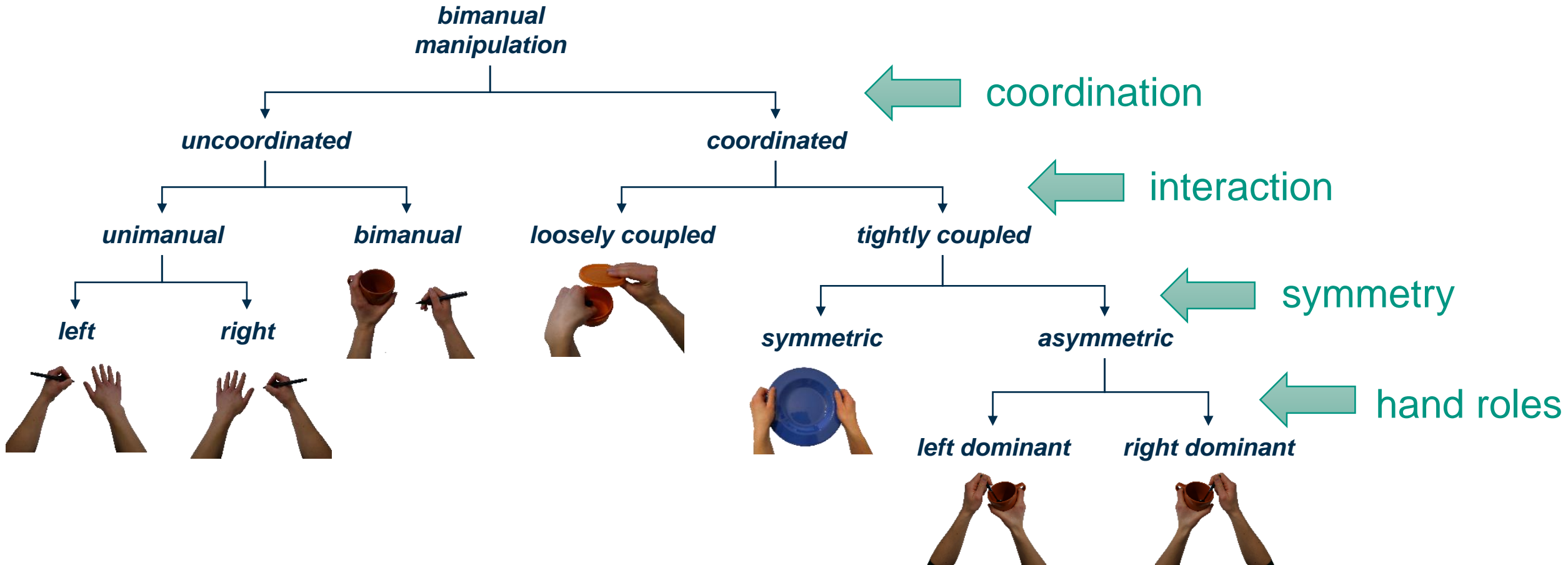


# Bimanual Manipulation Taxonomy



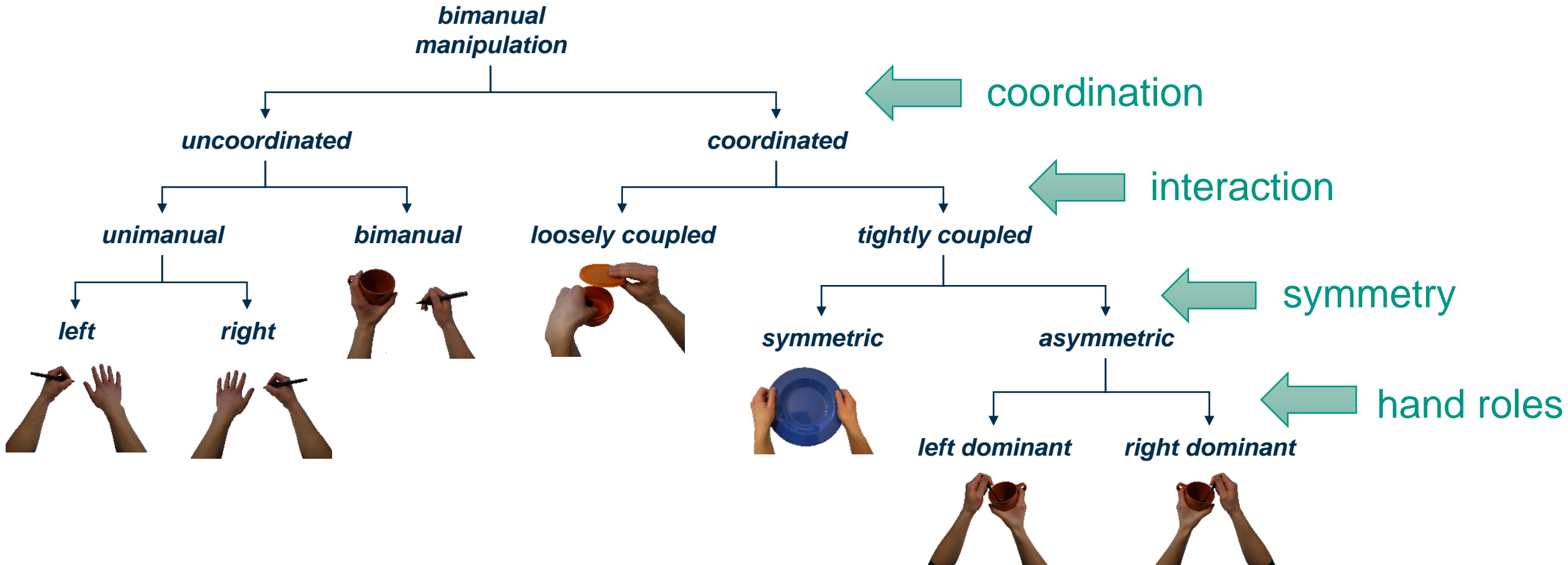


# Bimanual Manipulation Taxonomy





# Bimanual Manipulation Taxonomy



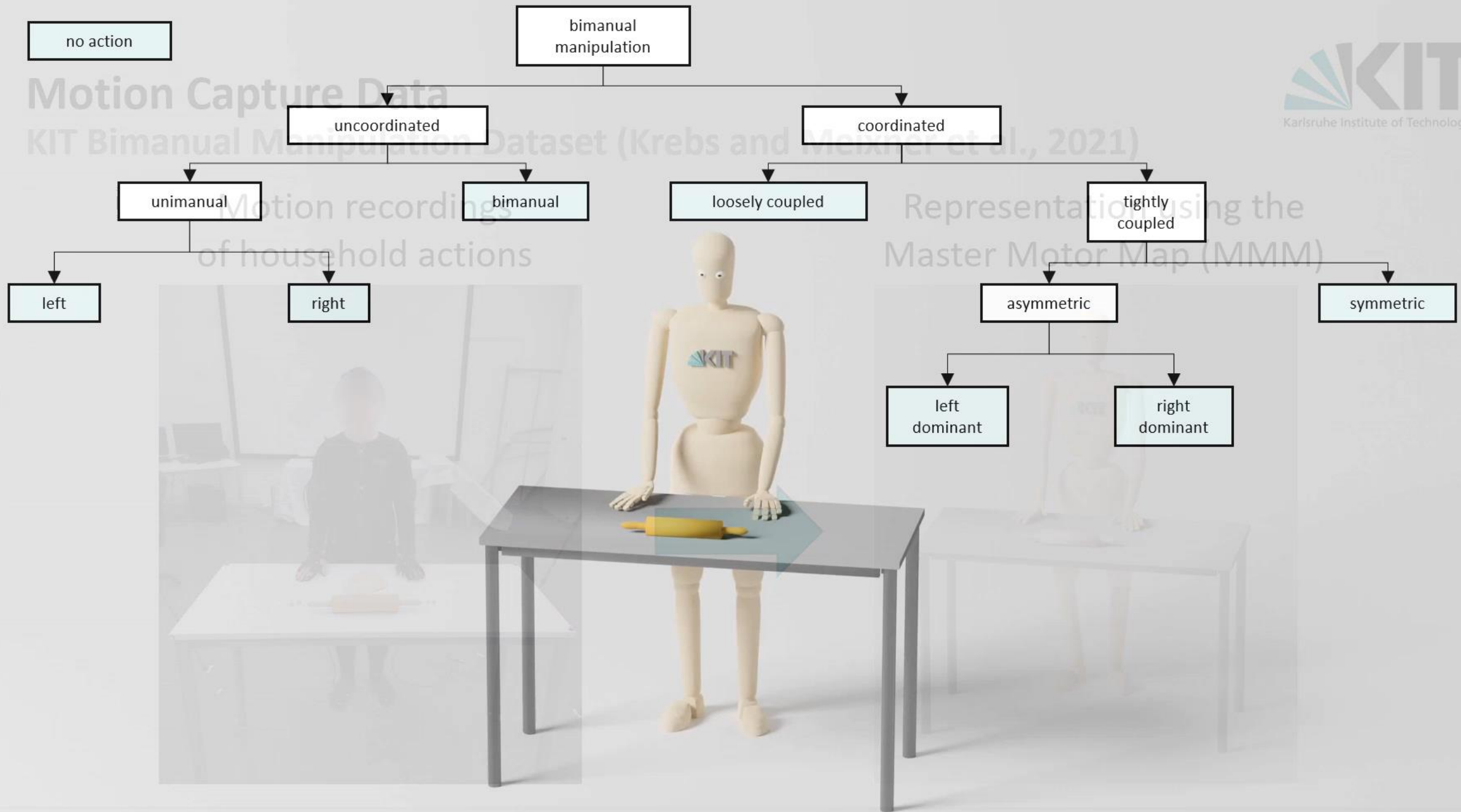
# KIT Whole-Body Human Motion Database



**42 hours** of manually labeled human motion data (including object information); **9375 motions**; **234 (112/41)** subjects and **158** objects.

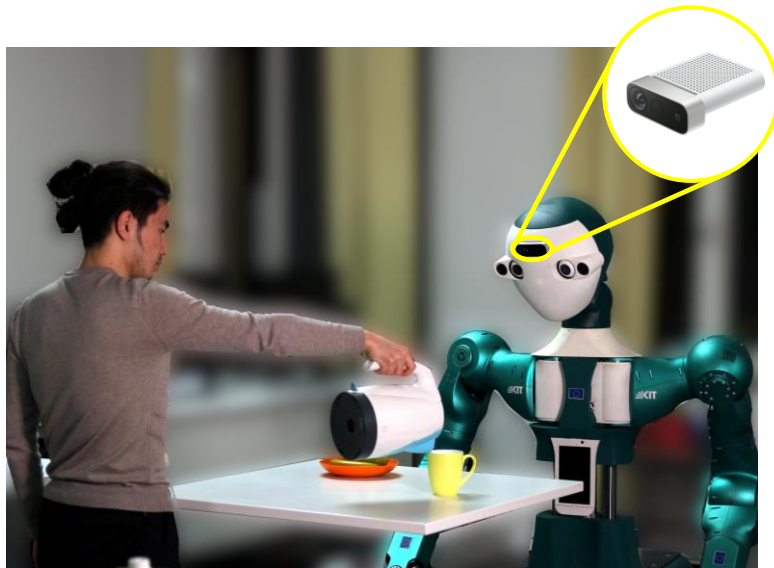


[motion-database.humanoids.kit.edu](https://motion-database.humanoids.kit.edu)  
<https://gitlab.com/mastermotormp>

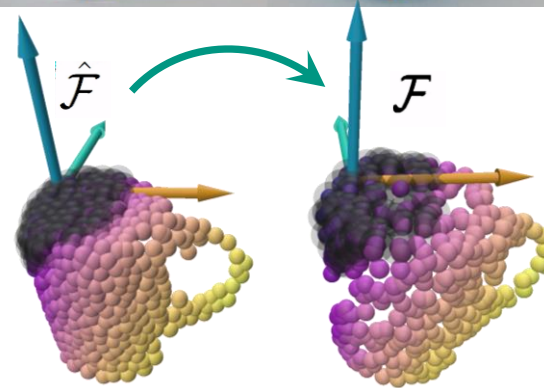
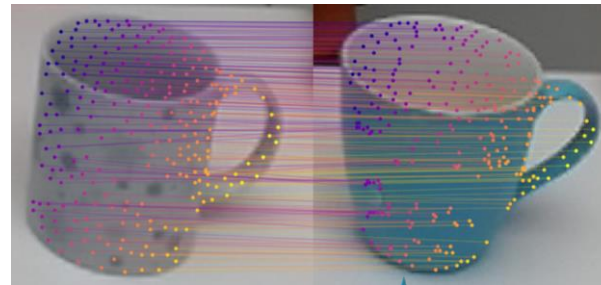


# Learning Keypoint-based Geometric Constraints

## Observational Learning

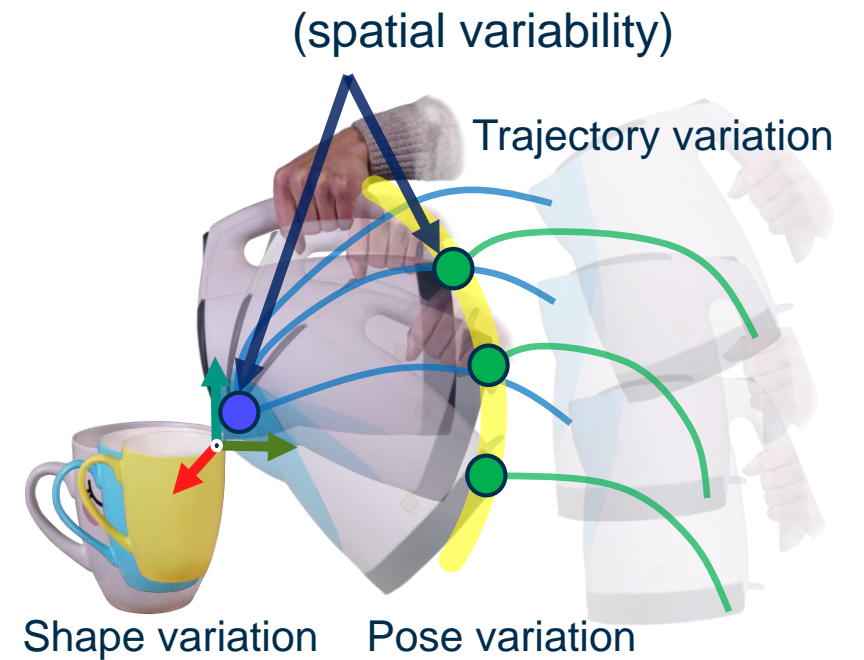


## Generalization

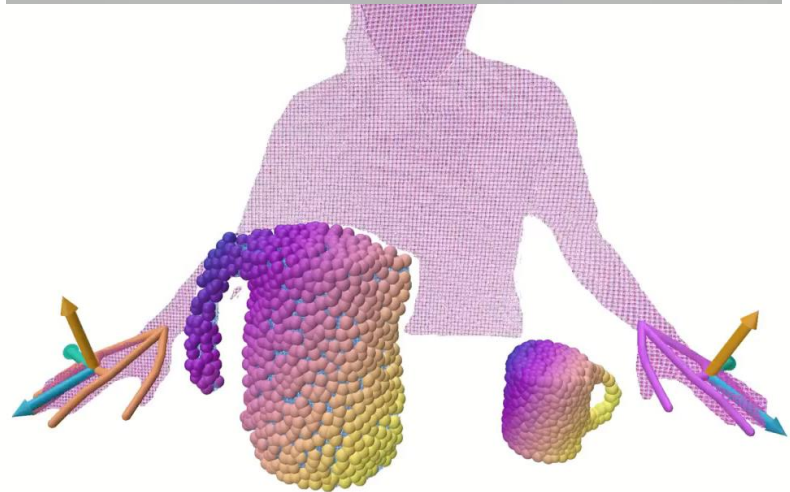


Canonical & target object

## Statistical Evidence



# Learning Keypoint-based Geometric Constraints

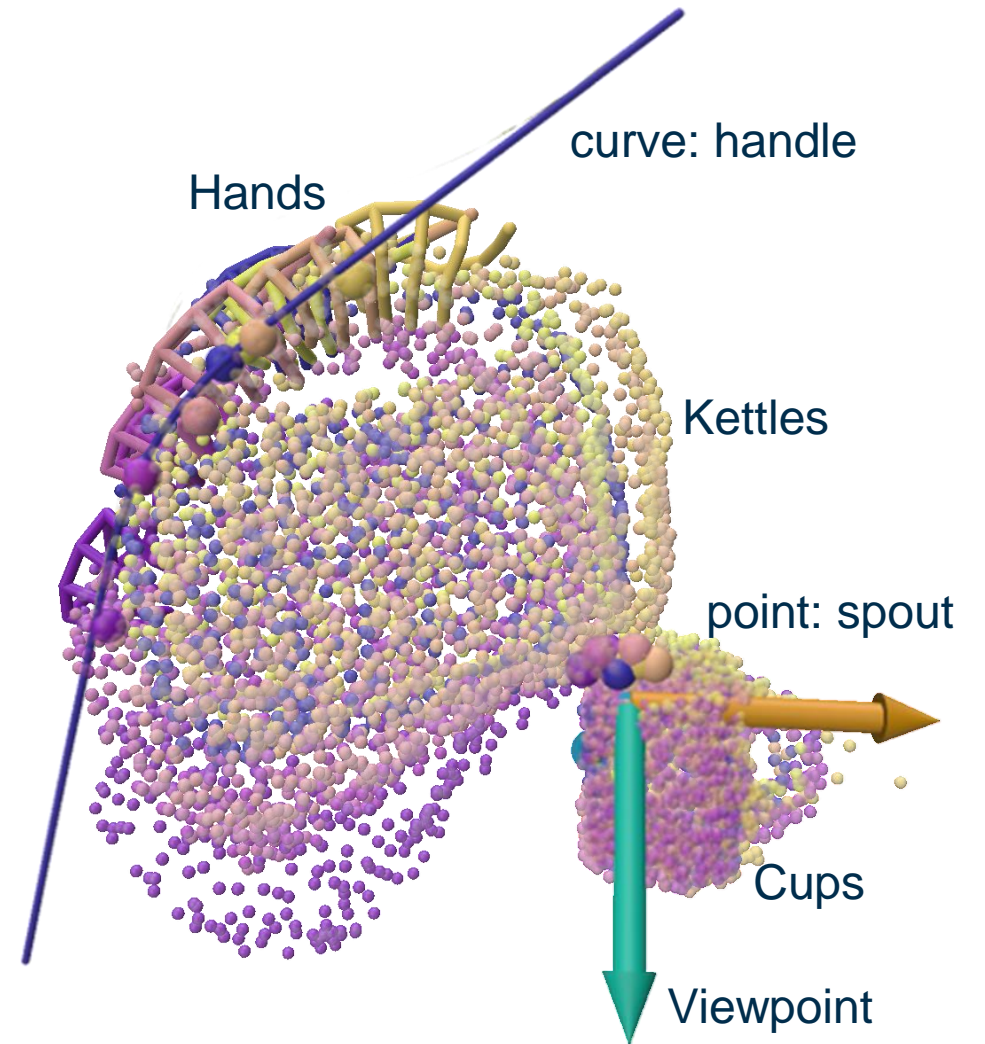


Human Demonstrations ( $\leq 10$ )

Statistical  
Evidence


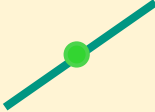



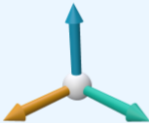


Invariant  
Task Feature



Joint Extraction of **Sparse** Keypoints,  
Constraints and Viewpoints

# Keypoint-based Geometric Constraints

(Principal) Manifold	Constraints	Statistical Method
	Point	point-to-point (p2p)
	Line	point-to-line (p2l)
	Plane	point-to-plane (p2P)
	Curve	point-to-curve (p2c)
	Surface	point-to-surface (p2S)
	$\mathbb{R}^3 \times S^3$	6D Pose
		Gaussian Mixture Model (GMM) Laird et al., 1977

# Evaluation

- Learn **six daily tasks** from different number of demonstrations



**Press Button**



**Fetch Tissue**



**Hang Hat**



**Insert Stick**



**Clean Table**



**Pour Water**

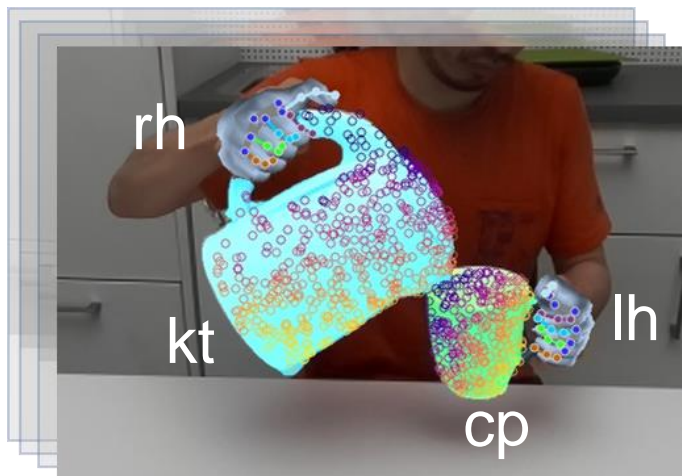
# Evaluation

- Extracted constraints converge as more demonstrations are provided (■)

# Demo.	1	3	4	5	8	11
<b>Press Button</b>	3 x p2p	p2p, p2l	p2p	p2p	-	p2p
<b>Fetch Tissue</b>	3 x p2p	p2p, p2l	p2p	p2p	-	p2p
<b>Hang Hat</b>	3 x p2p	p2p	p2p	p2p	-	p2p
<b>Insert Stick</b>	3 x p2p	p2p, p2l	p2p, p2l	p2p, p2l	-	p2p, p2l
<b>Clean Table</b>	3 x p2p	p2l, p2l	p2l, p2l	p2l, p2l	-	p2l, p2l
<b>Pour Water</b>	3 x p2p	p2p, p2l	p2p, p2P	p2p, p2P	p2p, p2c	p2p, p2c

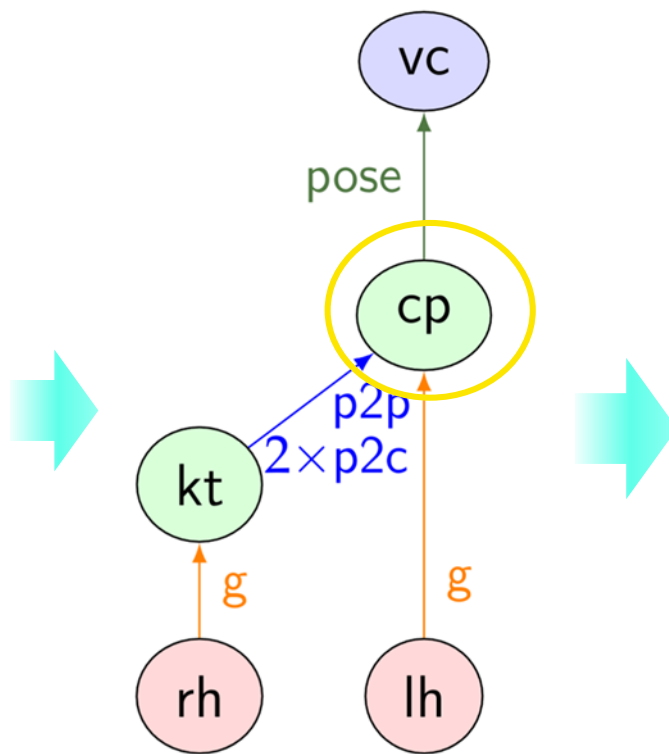
# Keypoints-based Visual Imitation Learning

## Bimanual Tasks

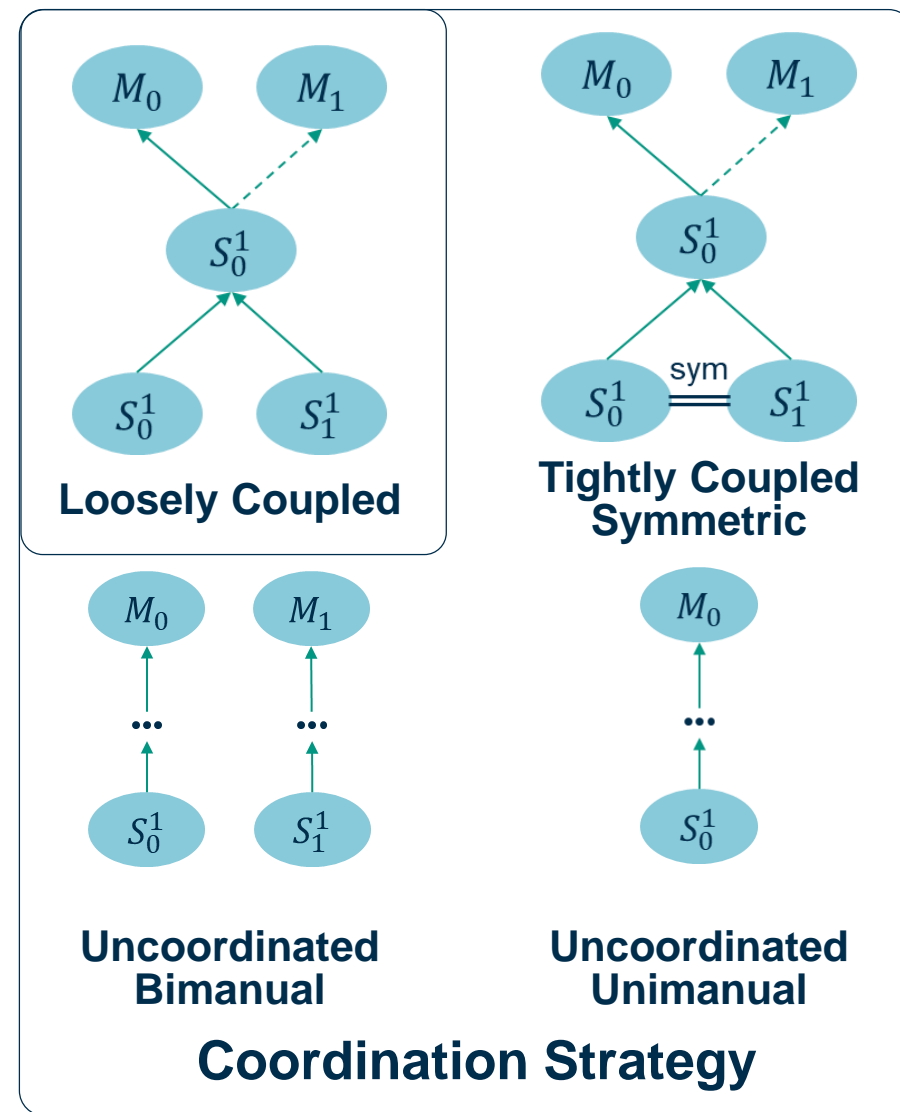


vc: virtual cup

Eight Demonstrations



Object Relation Graph



Coordination Strategy

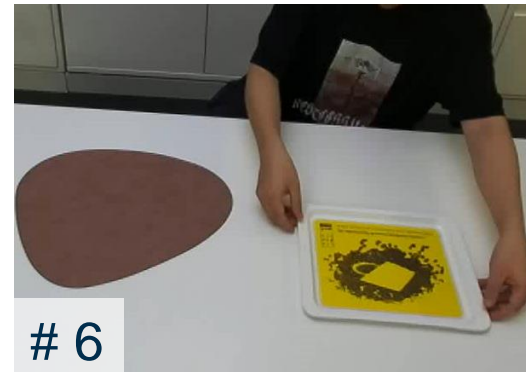
# Keypoints-based Visual Imitation Learning

## Bimanual Tasks

Coordinated  
Loosely Coupled



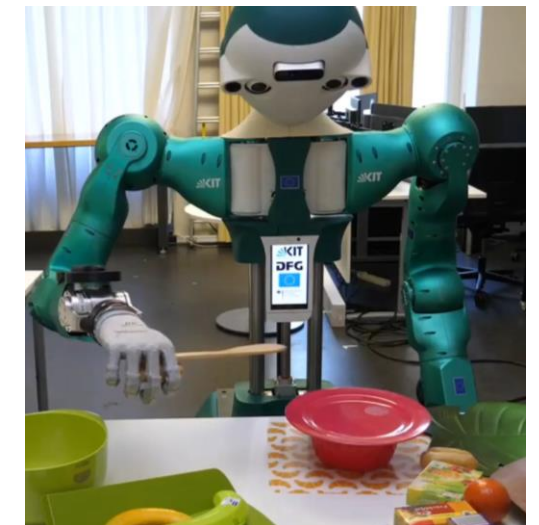
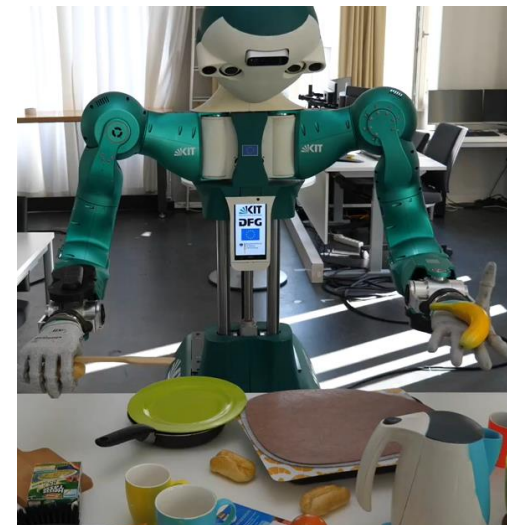
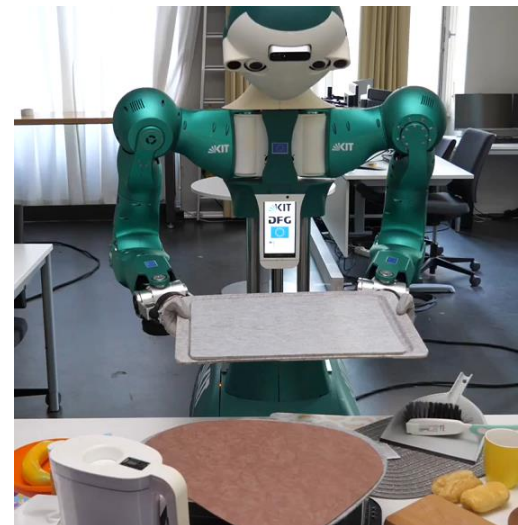
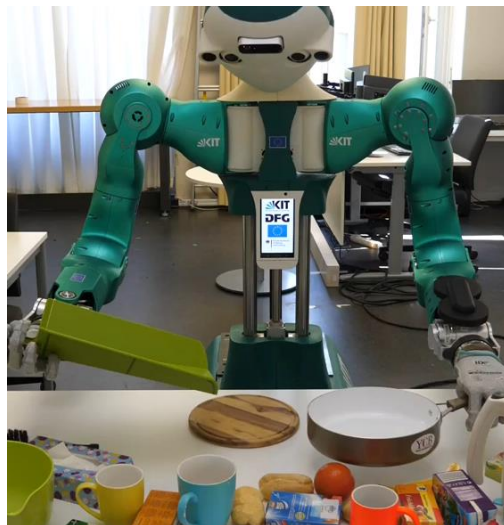
Coordinated  
Tightly Coupled



Uncoordinated  
Bimanual

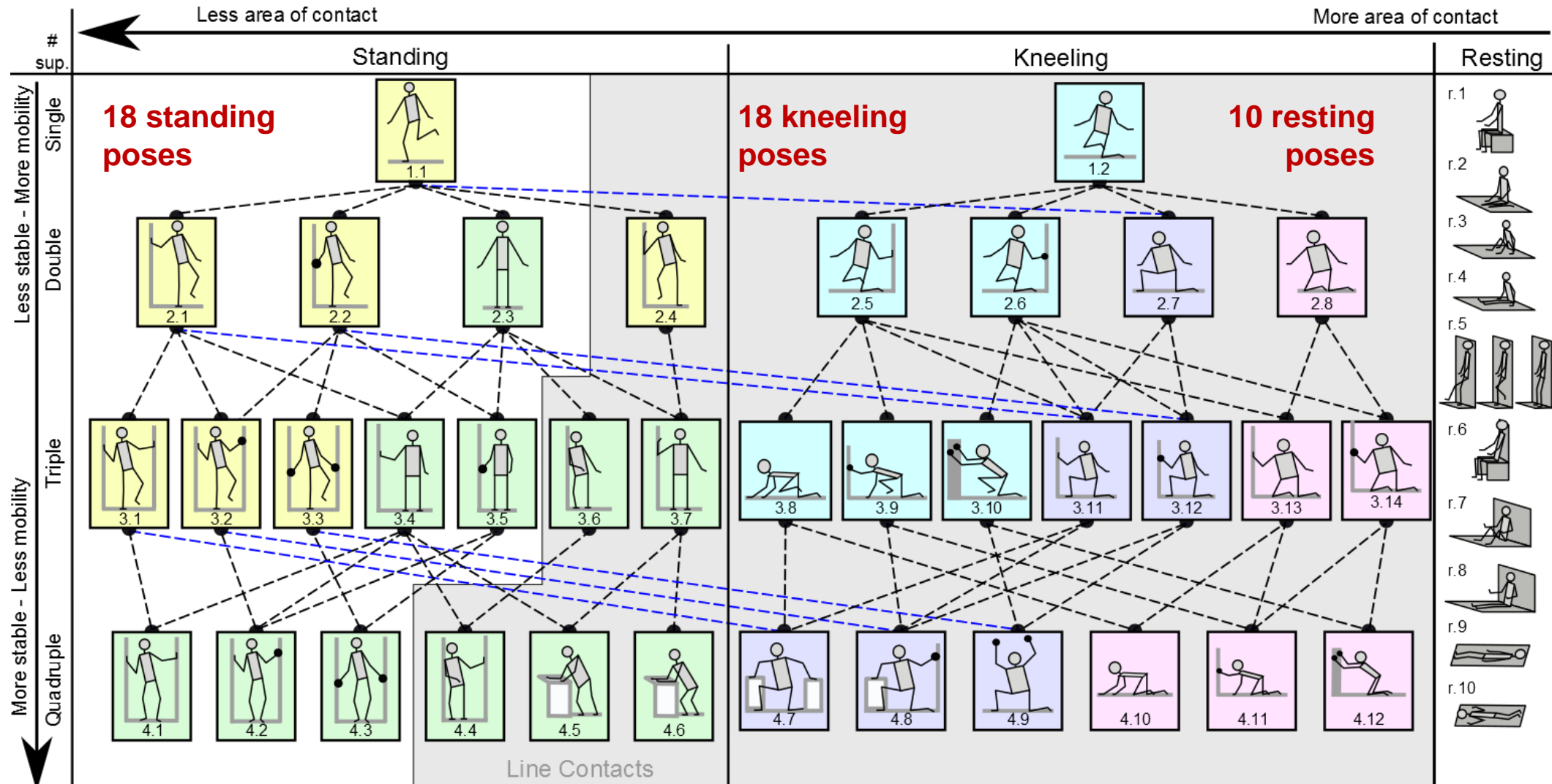


Uncoordinated  
Unimanual

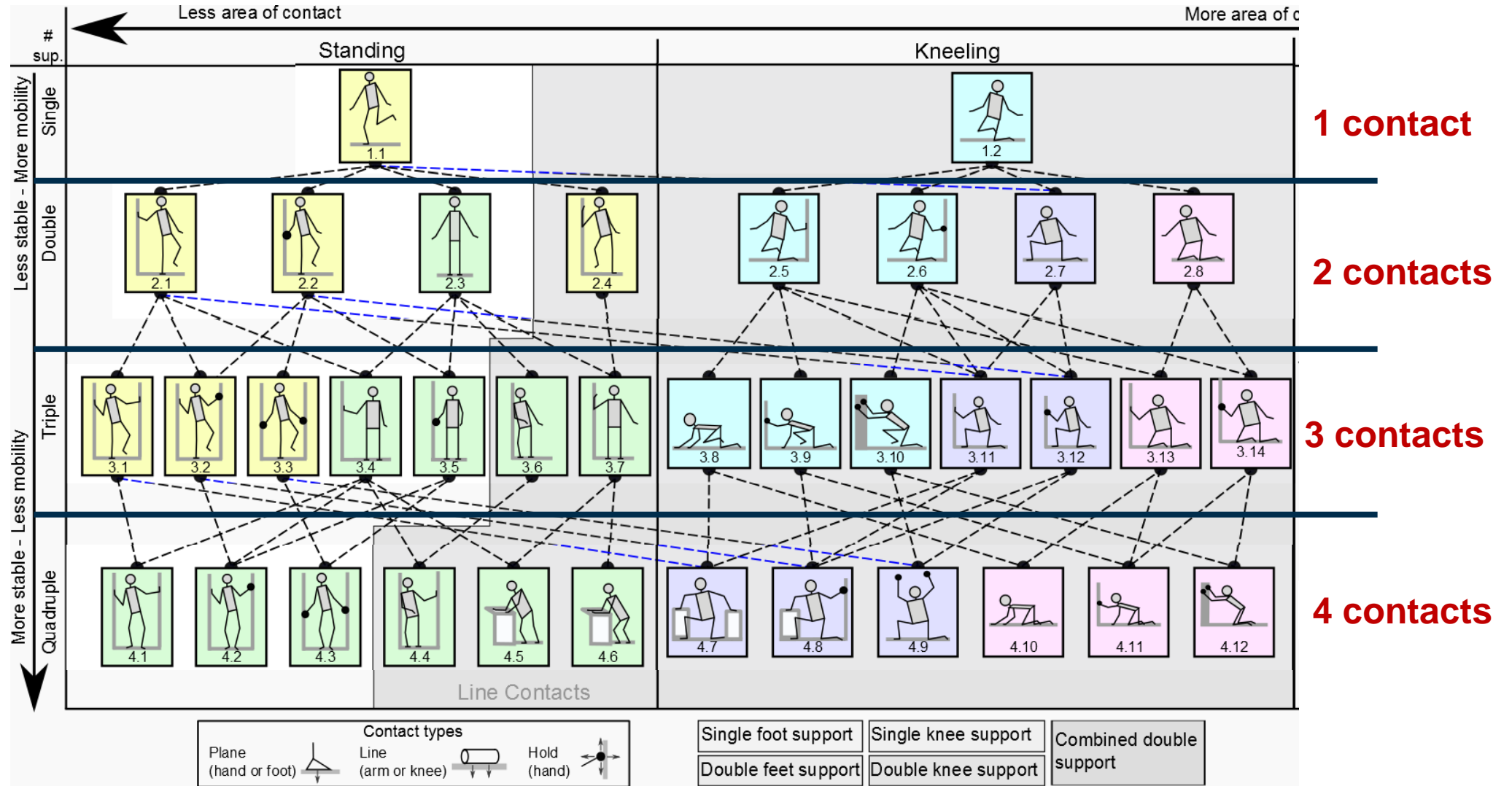


# Whole-Body Poses Taxonomy

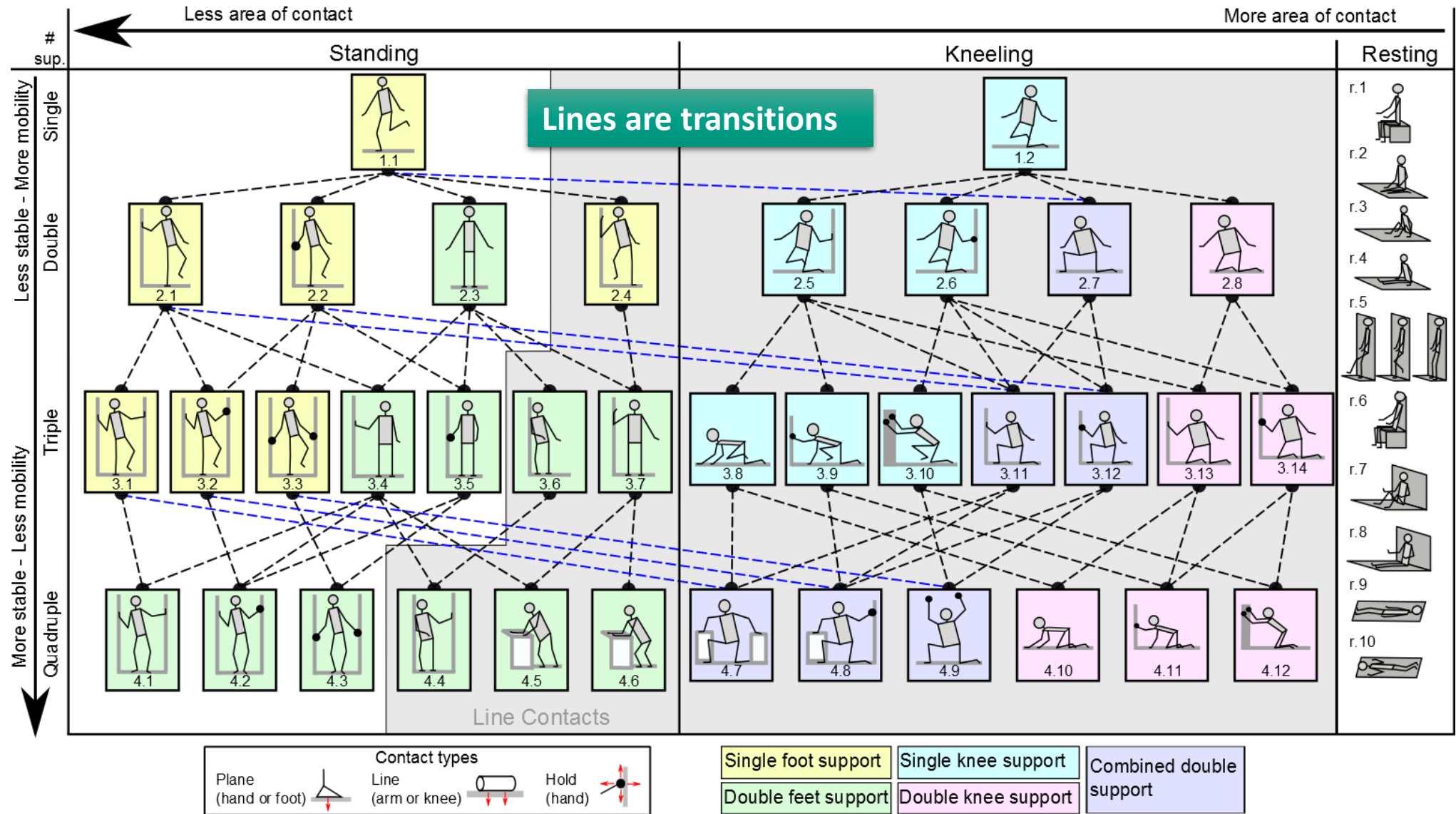
Total: 46 classes



# Whole-Body Poses Taxonomy



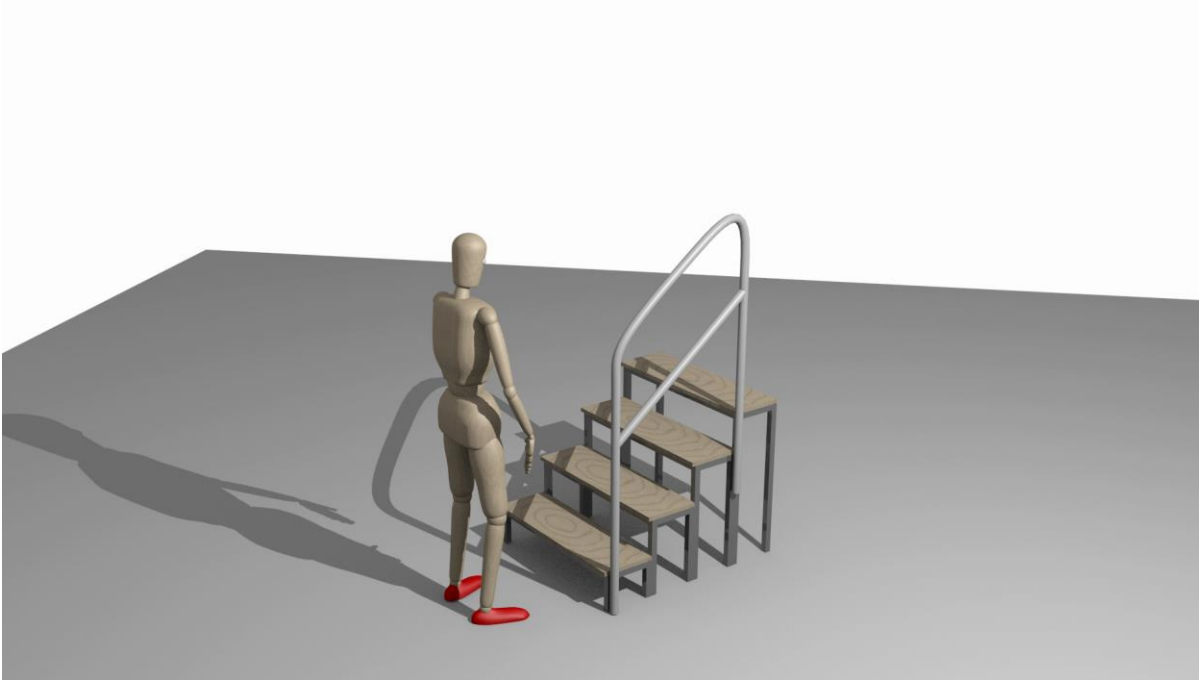
# Whole-Body Poses Taxonomy



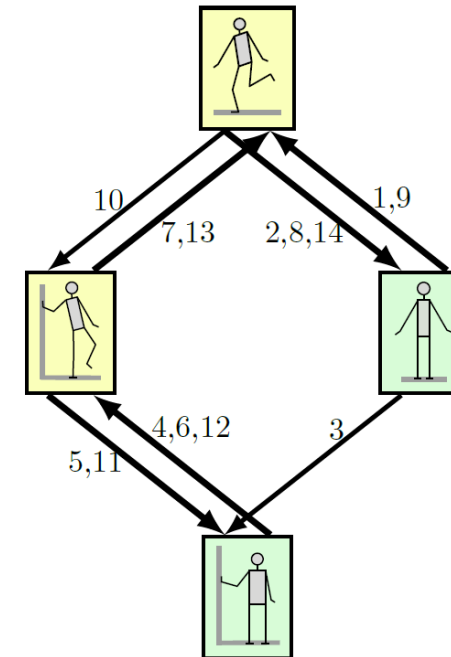
# Whole-Body Poses Taxonomy

Taxonomy-Driven Human Motion Analysis

Going upstairs with a handle: Detection of **support contacts** highlighted in **red**



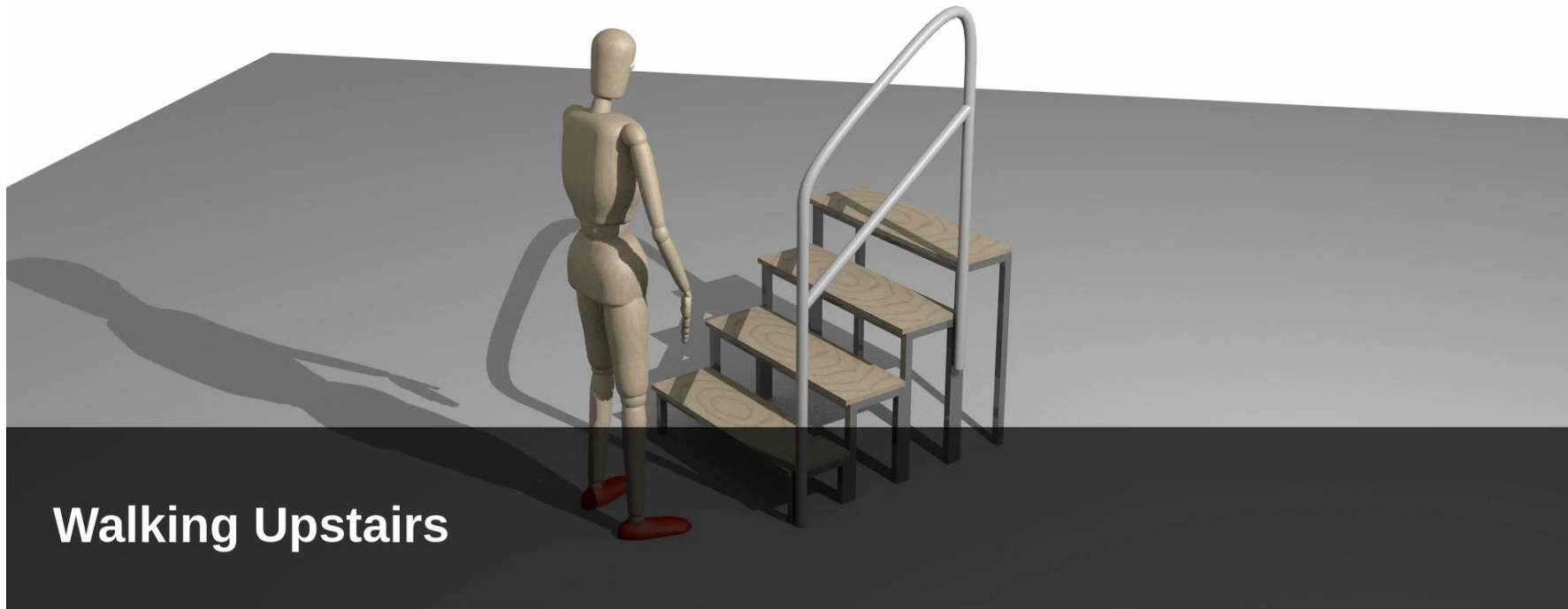
Subject swings left leg with a *right foot – right hand* support pose



Generated graph of transitions

# Whole-Body Poses Taxonomy

Semantics of Human Motion



Walking Upstairs

# Motion (Sentence) as Sequences of Whole-Body Poses (Words)

Statistical learning of conditional transition probabilities between whole-body poses (*n*-gram language model learned from segmented human motion)

**KIT**  
Karlsruhe Institute of Technology

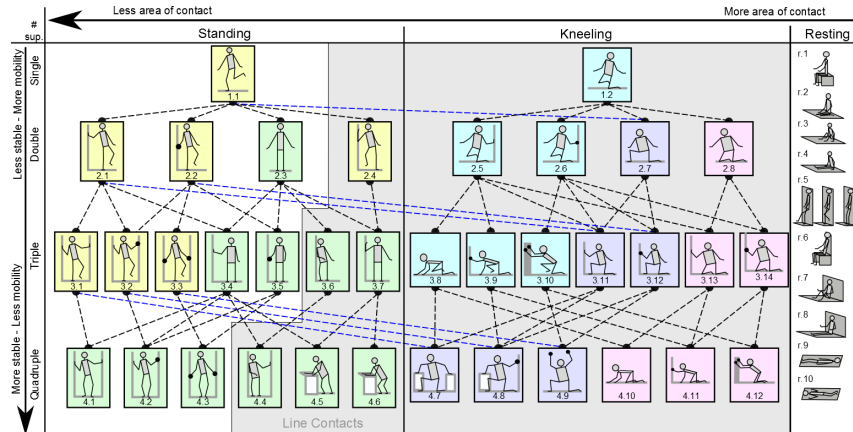
## Using Language Models to Generate Whole-Body Multi-Contact Motions

Christian Mandery, Júlia Borràs, Mirjam Jöchner, Tamim Asfour

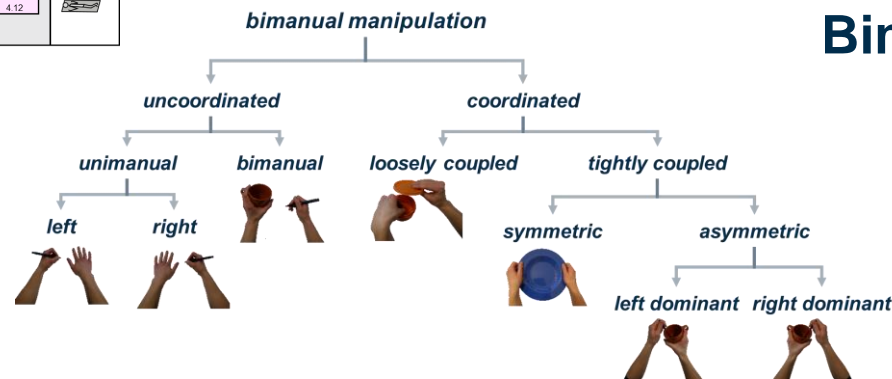
Institute for Anthropomatics and Robotics (IAR), High Performance Humanoid Technologies (H<sup>2</sup>T)

Iteration: 0  
Active Paths: 1  
Planned Translation: 0.00m

# Concatenation of Taxonomies ?

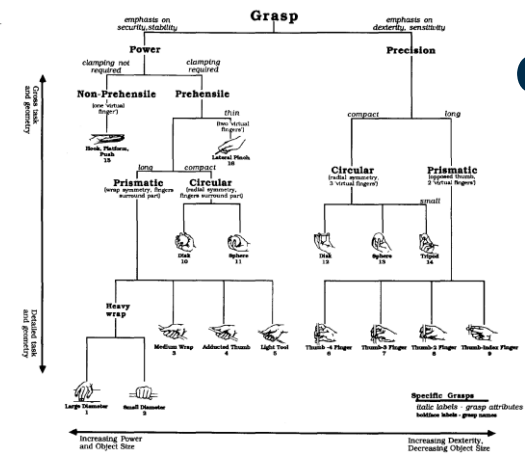


## Loco-manipulation



## Bimanual

## Grasping



# Manipulation – Constraints & Taxonomies

- Taxonomies

- structured frameworks for understanding the **space of possible constraints**
- powerful **inductive bias for learning**
- enable transfer learning and generalization through cross-task analogy

- However, taxonomies

- are rigid and may not capture the continuous and force-based nature of robotic manipulation tasks
- cannot easily handle edge-cases (e.g. **manipulation of deformable objects**)
- risk oversimplify complex problems
- may ignore context dependencies
- can over-constrain learning

# Manipulation – Constraints & Taxonomies

- Taxonomies are powerful tools but not the complete solution
- Provide initial structure to make learning tractable while remaining flexible enough to capture the complexity of real-world manipulation tasks.
- (Many) open questions
  - How can constraint manifolds guide learning algorithms toward efficient constraint representations?
  - How can manipulation tasks be described as sequences of coordination patterns defined by taxonomies?
  - How to integrate dynamics into taxonomies, especially force?

# Manipulation of Deformables

**KIT in ROMANDIC**

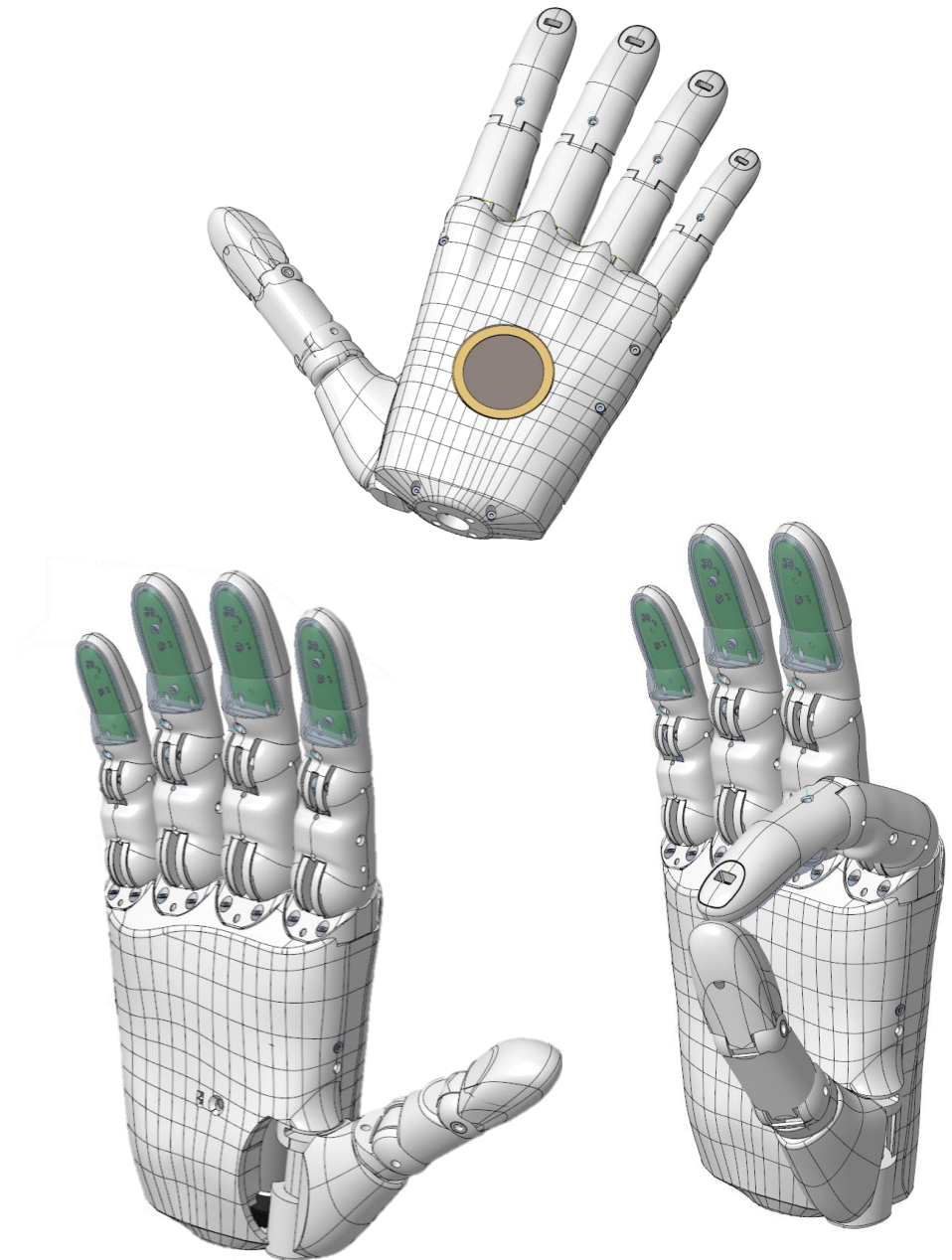
# Research Topics

## **Bimanual manipulation of deformable objects with humanoid robots**

- Dexterous hands/grippers for manipulation of deformable objects
- Learning skills for manipulation from demonstration

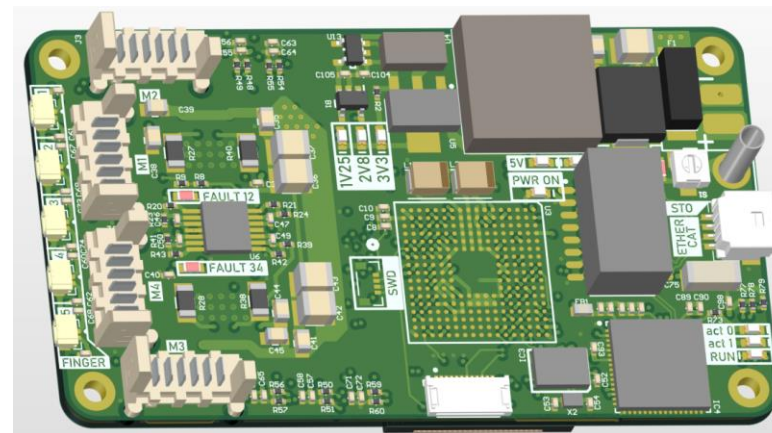
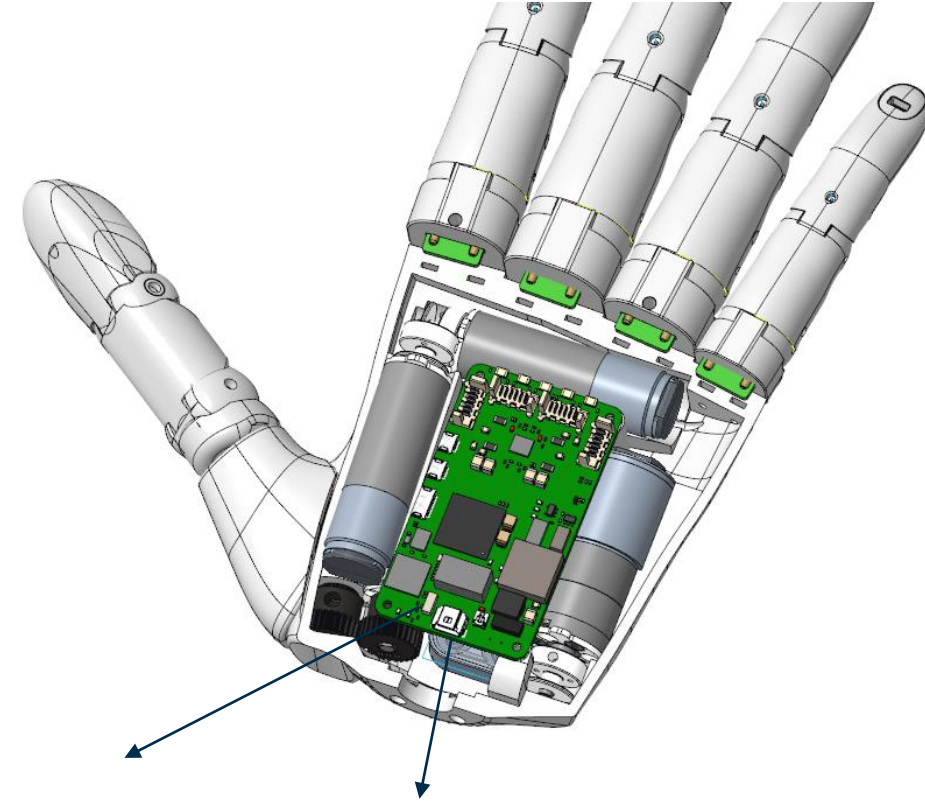
# ROMANDIC Hand

- 5 Finger Humanoid Hand
- 4 Degree of Freedom
  - 2 DoF Thumb (Flexion + Circumduction)
  - 1 DoF Index
  - 1 DoF for Middle, Ring, Little fingers
- Back-driveable
- Sensorized Fingers

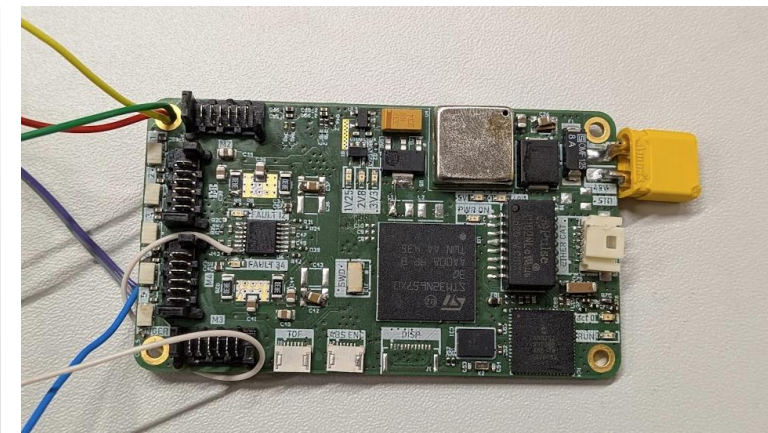


# ROMANDIC Hand | Electronics

- Hand-internal control electronics
  - Finished first prototype, only partially working
  - Currently working on 2nd version
- Features
  - 48V input, EtherCAT interface
  - 4 Motor drivers (48V @2,5A)
  - 5 Finger Interfaces
  - Display
  - **Camera** for In-Hand Vision
  - **ToF Sensor**
  - Bluetooth
  - Processor: Cortex-M55 @800MHz, with 600 GOPS neural accelerator for image processing



PCB Layout

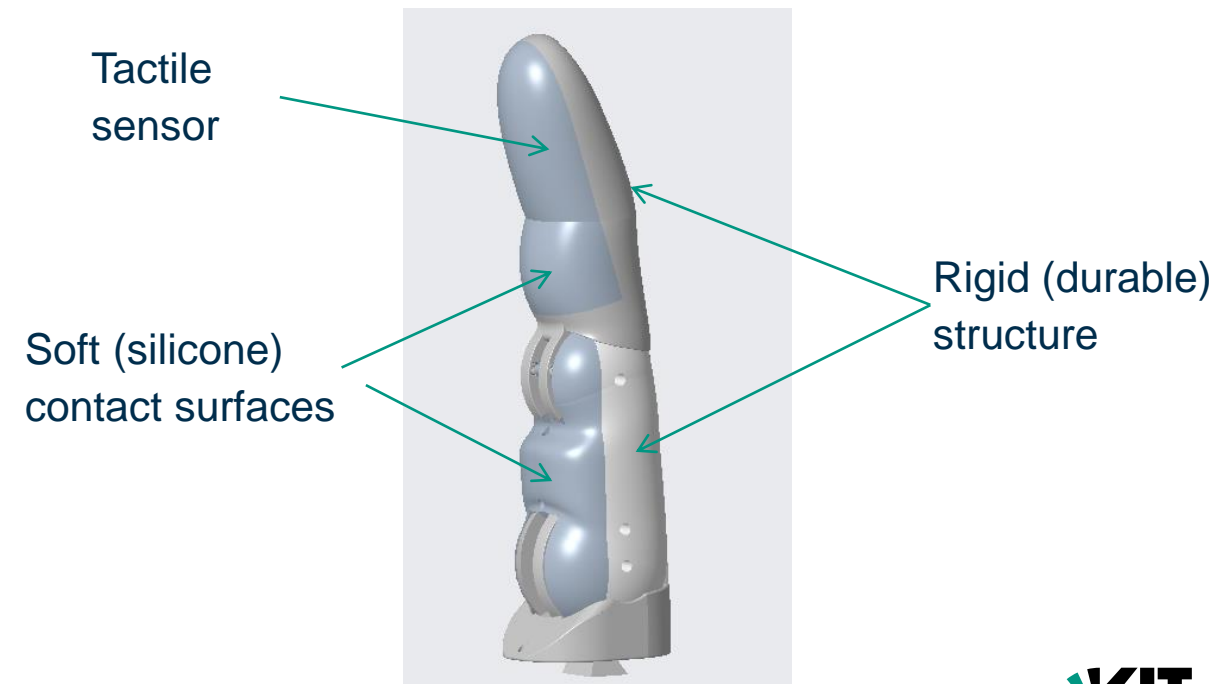
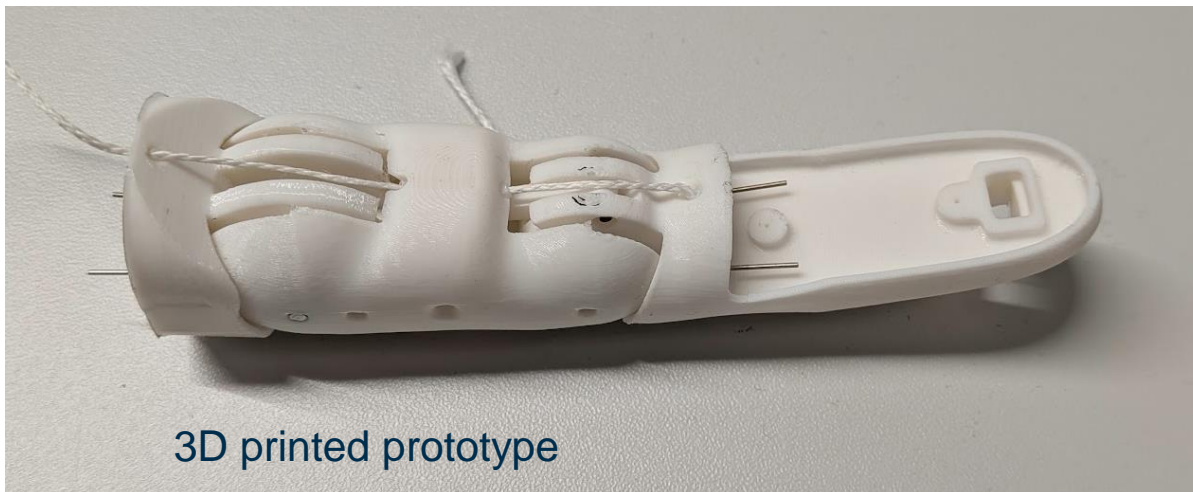
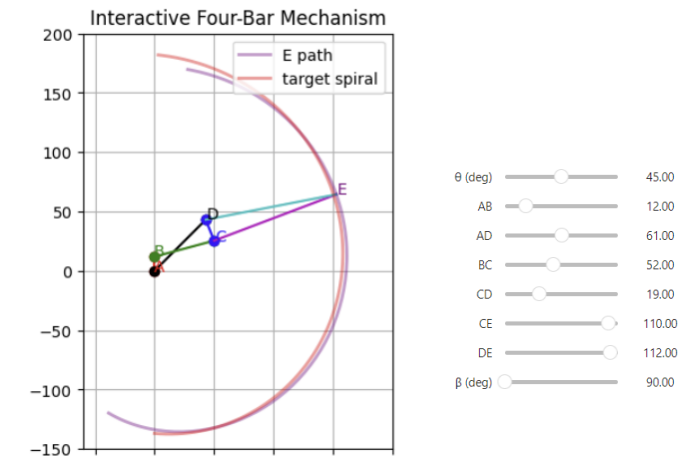


Prototype

# ROMANDIC Hand | Fingers

- **Trajectory optimization**
  - Finger Trajectories of 4-bar mechanism, follows human fingertip trajectory
- **CAD design**
  - First prototype built

Fitted spiral:  $r(\theta) = 157.9293 * \exp(0.0912 * \theta)$  |  $R^2 = 0.9436$   
target value for  $a=\cot(\alpha)$  is 0.0894 [ $\alpha \in (-1.71, -1.61)$ ,  $a \in (0.0392, 0.14)$ ]  
Target spiral:  $r(\theta) = 157.9293 * \exp(0.0912 * \theta)$



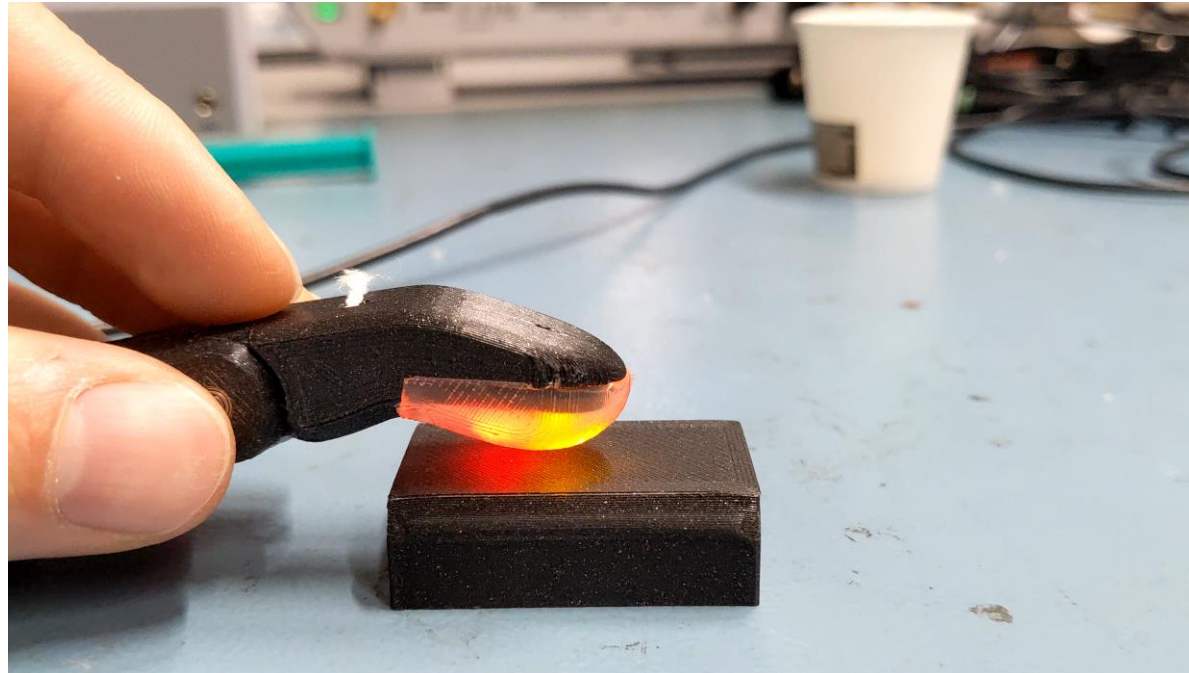
# ROMANDIC Hand | Tactile Sensors

**Tactile Sensors:** Evaluation of different sensor modalities:

- Slip
- Pressure (2 Taxel)



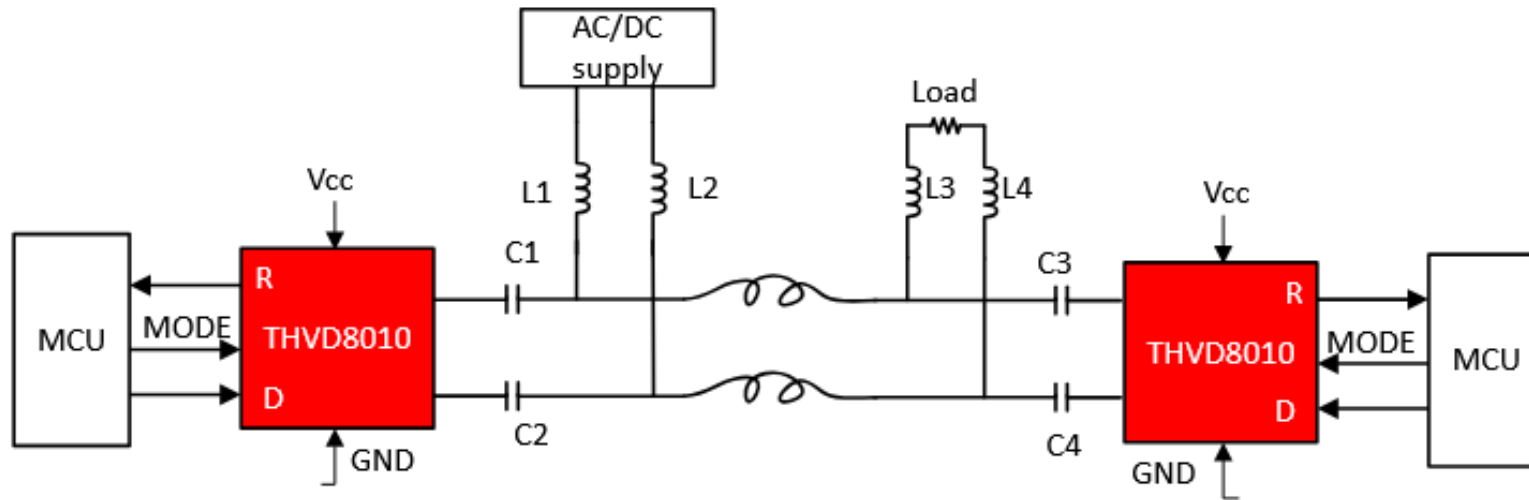
Slip detection



Pressure detection

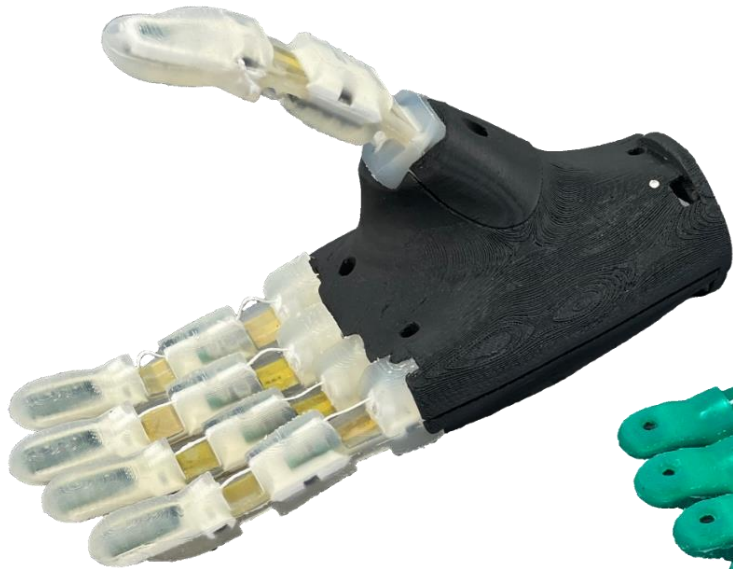
# ROMANDIC Hand | Finger Interfaces

- Use mechanical torsion springs to transmit power & data  
→ No cable inside finger required, increased robustness and repairability
- Powerline-transceiver for signal/power coupling:



2 pin finger sensor interface

# Soft Hands at H<sup>2</sup>T



**Sensorized Soft Hand**



**Finger-Vision Soft Hand**

Underactuated humanoid hands with **three** degrees of freedom

Soft material fingers

Sensors:

- **KIT Finger-Vision Soft Hand:**  
camera in each fingertip
- **KIT Sensorized Soft Hand:**  
tactile sensors in each fingertip

Weiner, P., Hundhausen, F., Grimm, R. and Asfour, T., “Detecting Grasp Phases and Adaption of Object-Hand Interaction Forces of a Soft Humanoid Hand Based on Tactile Feedback”, IEEE/RSJ International Conference on Intelligent Robots and Systems (IROS), 2021

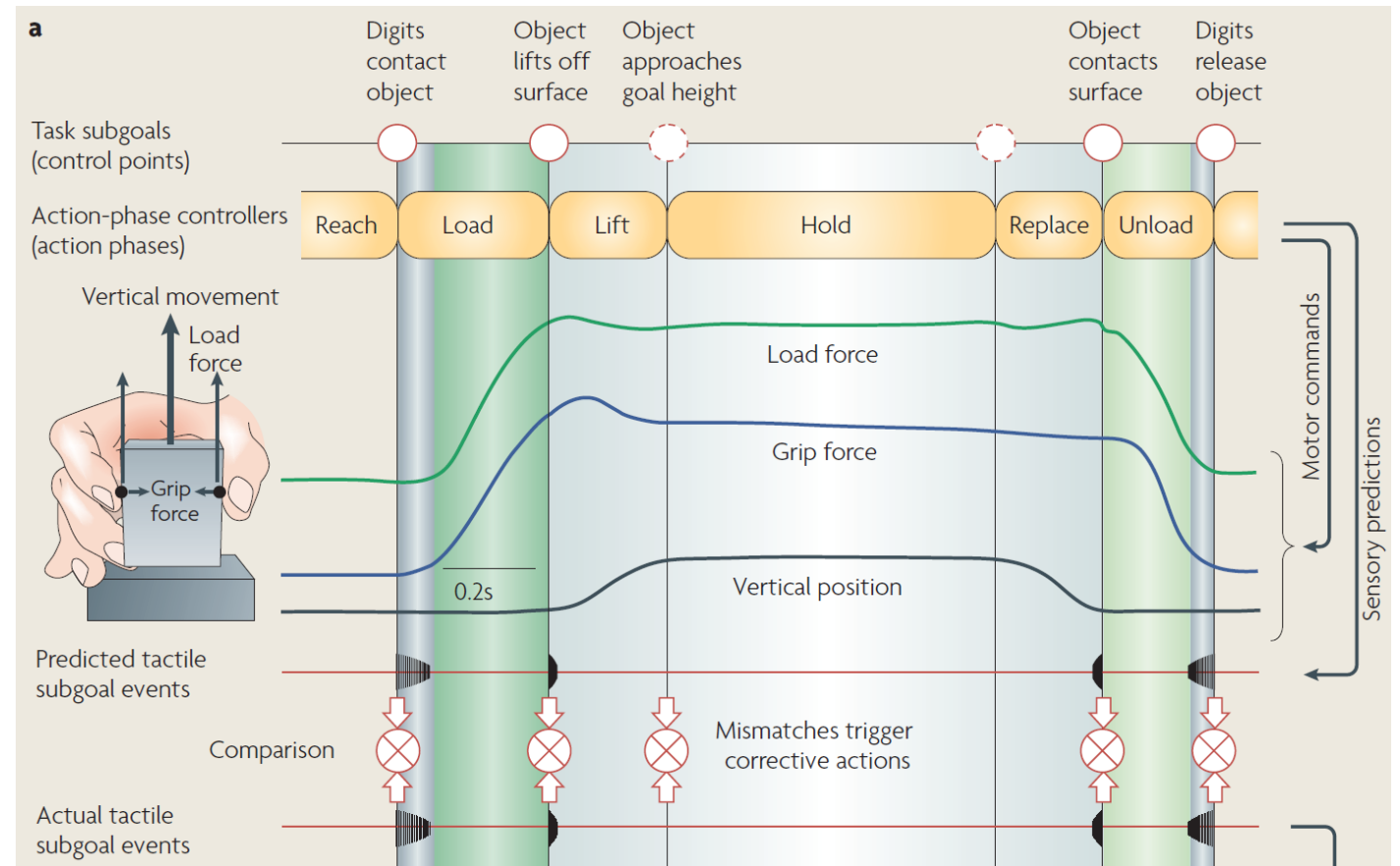
Hundhausen, F., Grimm, R., Stieber, L. and Asfour, T., Fast Reactive Grasping with In-Finger Vision and In-Hand FPGA-accelerated CNNs, IEEE/RSJ International Conference on Intelligent Robots and Systems (IROS), 2021

# Grasp Phases in Humans

Humans divide the grasping process into distinct action phases: reach, load, lift, hold, replace and unload

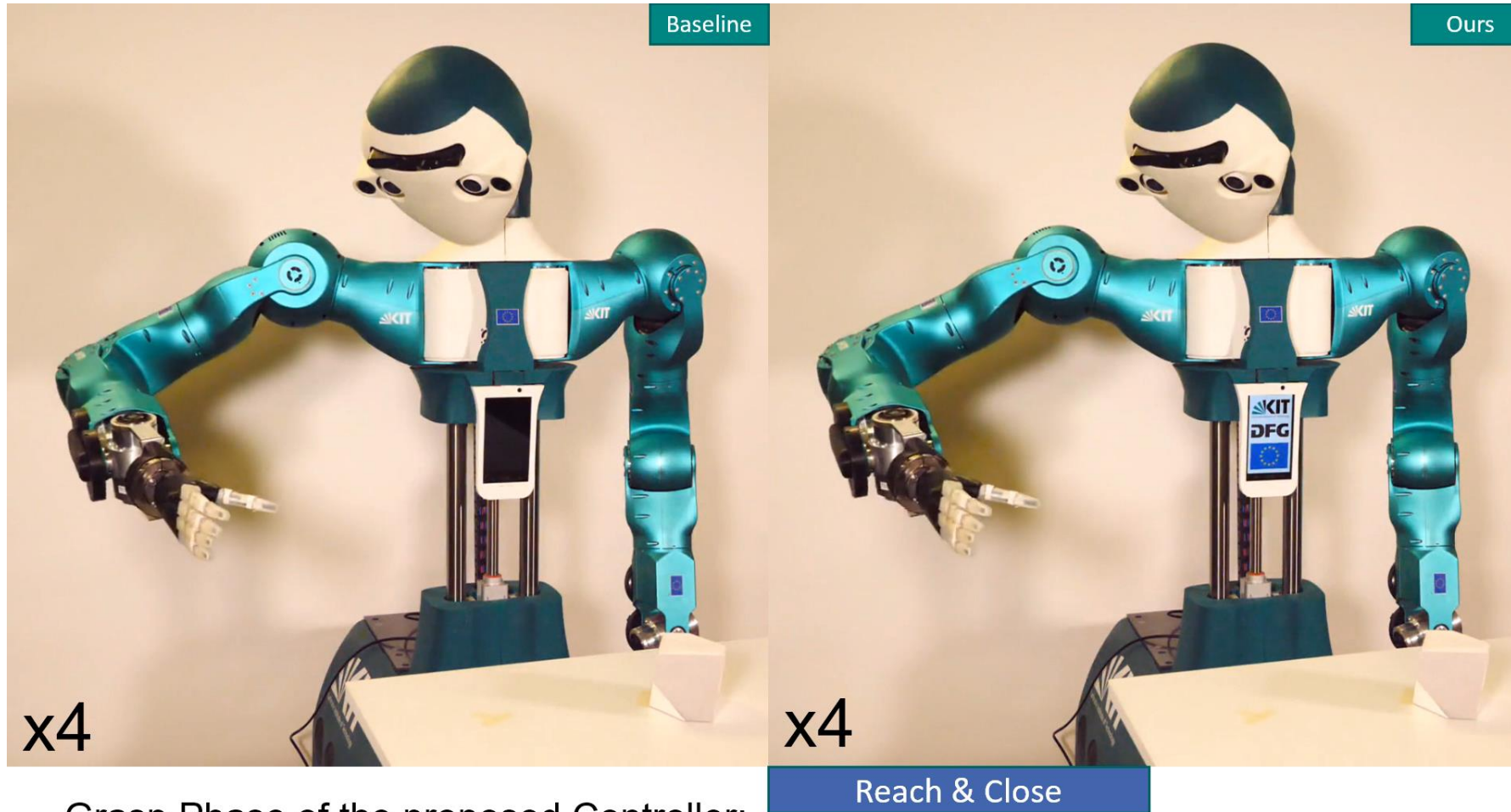
Each phase is triggered by sensory events dependent on the phase

Each phase is associated with specific control goals



Johansson, R., Flanagan, J. Coding and use of tactile signals from the fingertips in object manipulation tasks. *Nat Rev Neurosci* 10, 345–359 (2009)

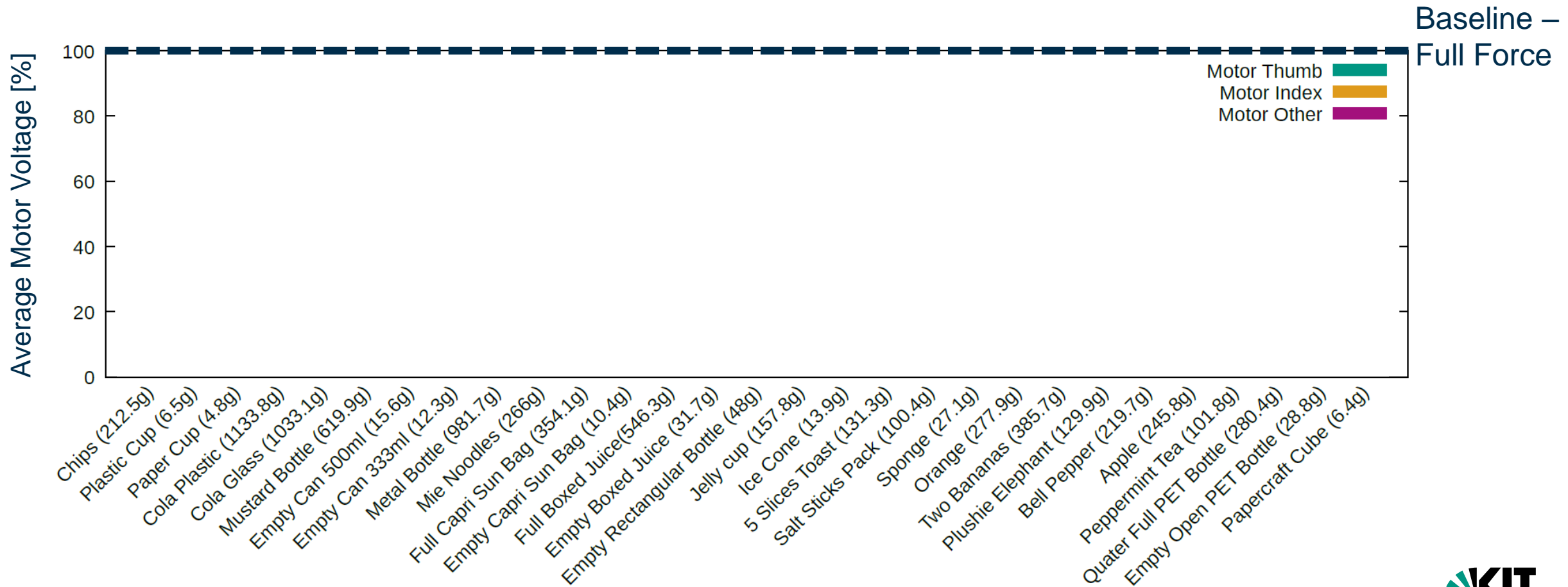
# Grasping with Soft Hands and Tactile Feedback



Grasp Phase of the proposed Controller:

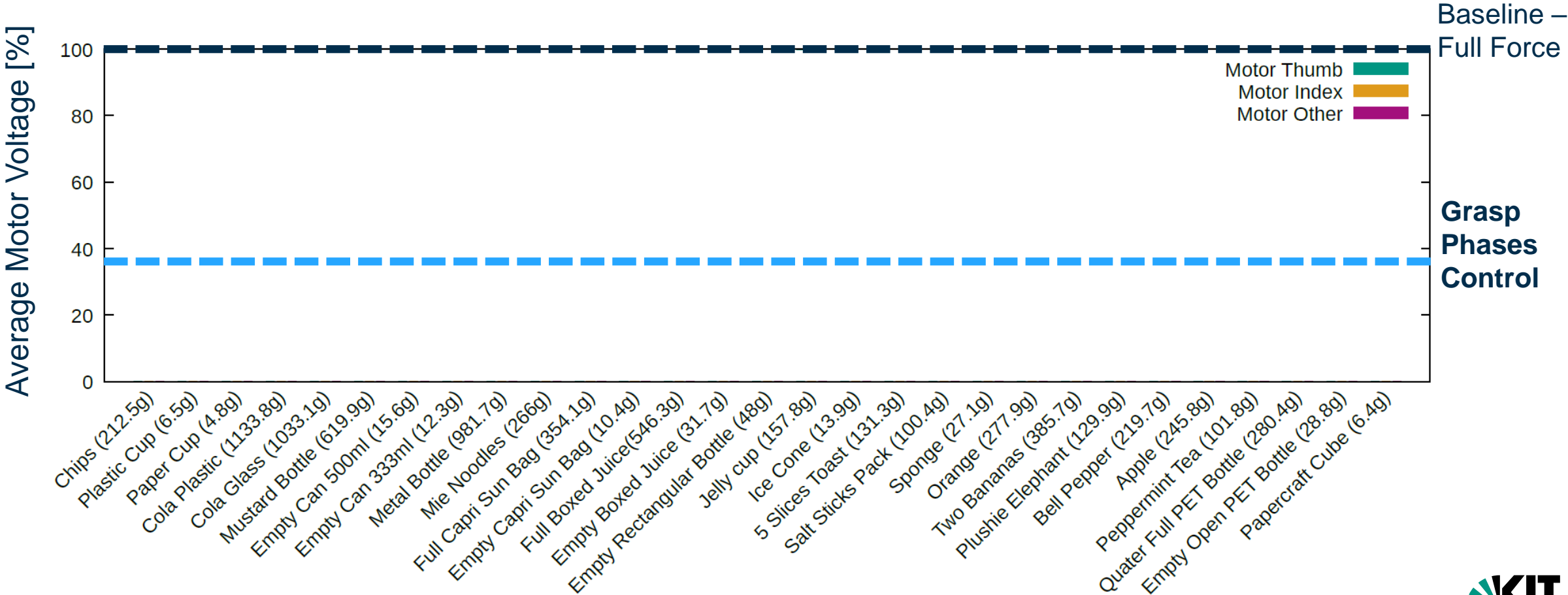


# Experimental Evaluation – Grasp Force



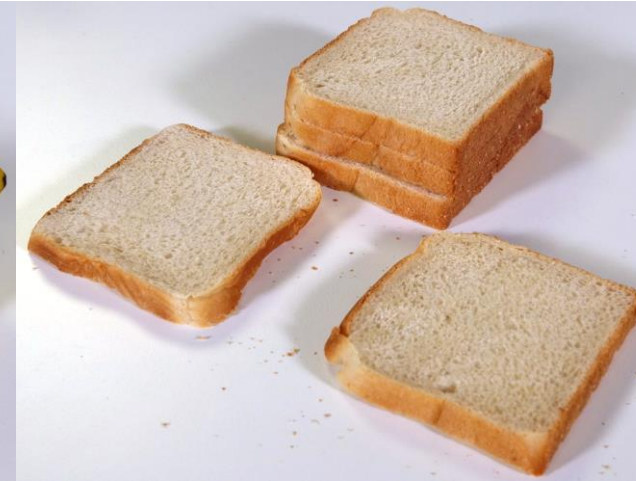
# Experimental Evaluation – Grasp Force

Average motor voltage of 35.64% over all trials and all three motors

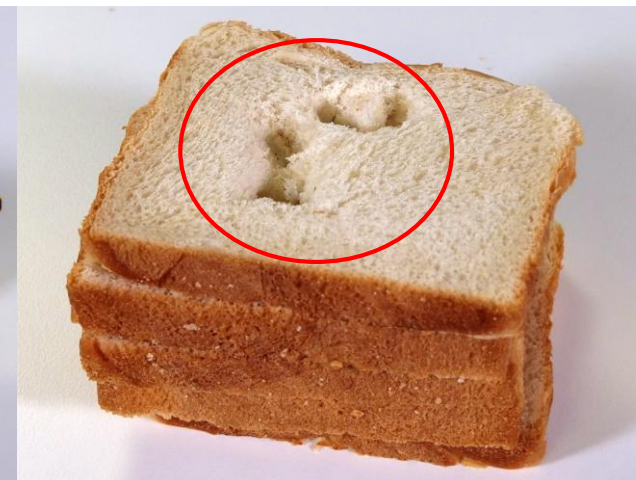


# Experimental Evaluation – Object Damage Examples

Grasp Phases Control



Grasping with full force




# In-Finger Vision Soft Hand

**System Design**

**KIT**  
Karlsruher Institut für Technologie

**KIT Finger-Vision Soft Hand**

Main Features

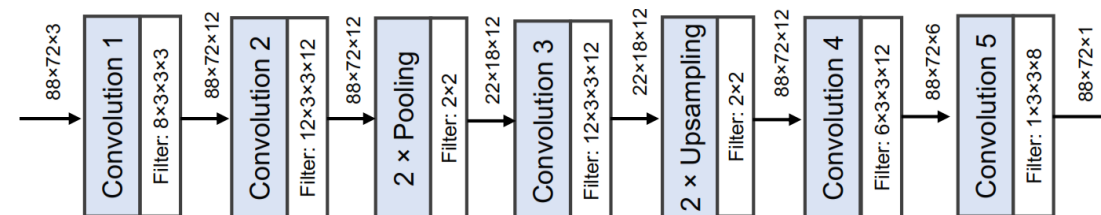


**H2T**

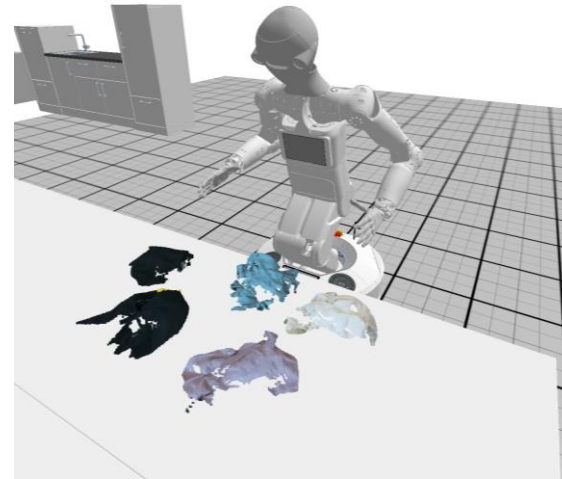
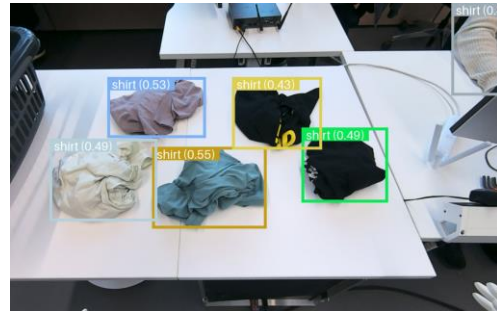
In-Finger-Vision Soft humanoid hand with in-hand accelerated CNN

**Miniature Camera in each finger-tip**

**Encoder-Decoder CNN for object-segmentation processed on in-hand FPGA**



# Manipulation of Garments



High-fidelity point cloud  
via FoundationStereo



Open-vocabulary  
segmentation  
via Grounded SAM 2



Crop from  
point cloud



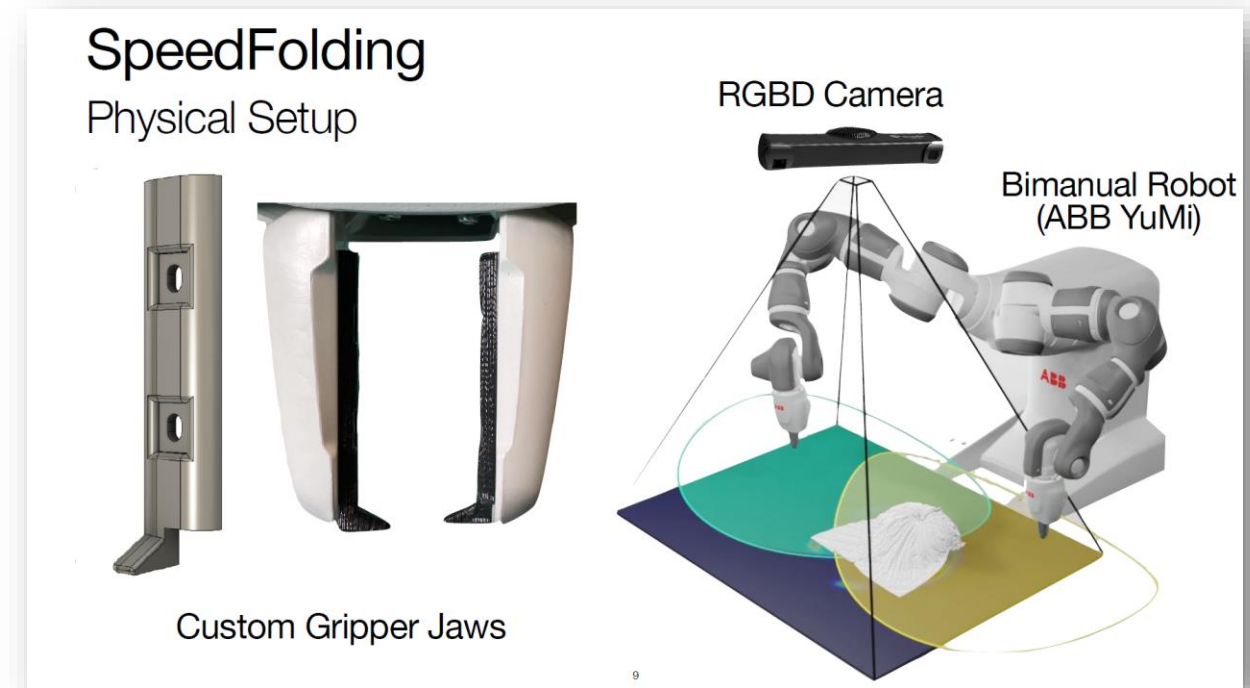
Open-loop grasping and  
dropping into basket

# Manipulation of Garments



# SpeedFolding

- BiMaMa-Net architecture for bimanual manipulation
- End-to-end robotic system for efficient smoothing and folding
- **Smoothing** → **Folding**
- **Bimanual Motion Primitives**
  - Fling
  - Drag
  - Pick and Place



# SpeedFolding

30-40 fold per hour (FPH)  
compared to 3-6 FPH in  
previous work

## SpeedFolding Learning Efficient Bimanual Folding of Garments

Yahav Avigal<sup>\*,1</sup>, Lars Berscheid<sup>\*,1,2</sup>, Tamim Asfour<sup>2</sup>, Torsten Kröger<sup>2</sup>, and Ken Goldberg<sup>1</sup>

<sup>1</sup> UC Berkeley

<sup>2</sup> Karlsruhe Institute of Technology

\* equal contribution



**What are the most important challenges in robotic manipulation of deformable objects?**

# Key Research Questions

- Manipulation of Deformables/textiles requires **Bimanuality**
- **Capable Hands!**
- Efficient representations for manipulation of Deformables
  - See talks of Júlia Borràs Sol and Noémie Jaquier
- Learning manipulation strategies from a few Examples
- Perception for manipulation of Deformables



Trivial for (some) humans, challenging for (all) robots



H<sup>2</sup>T Team

Humanoids@KIT

# Thanks to...



# Thank you!



Tamim Asfour  
Robotics Institute Germany (RIG)  
Karlsruhe Institute of Technology (KIT)



Robotics  
Institute  
Germany

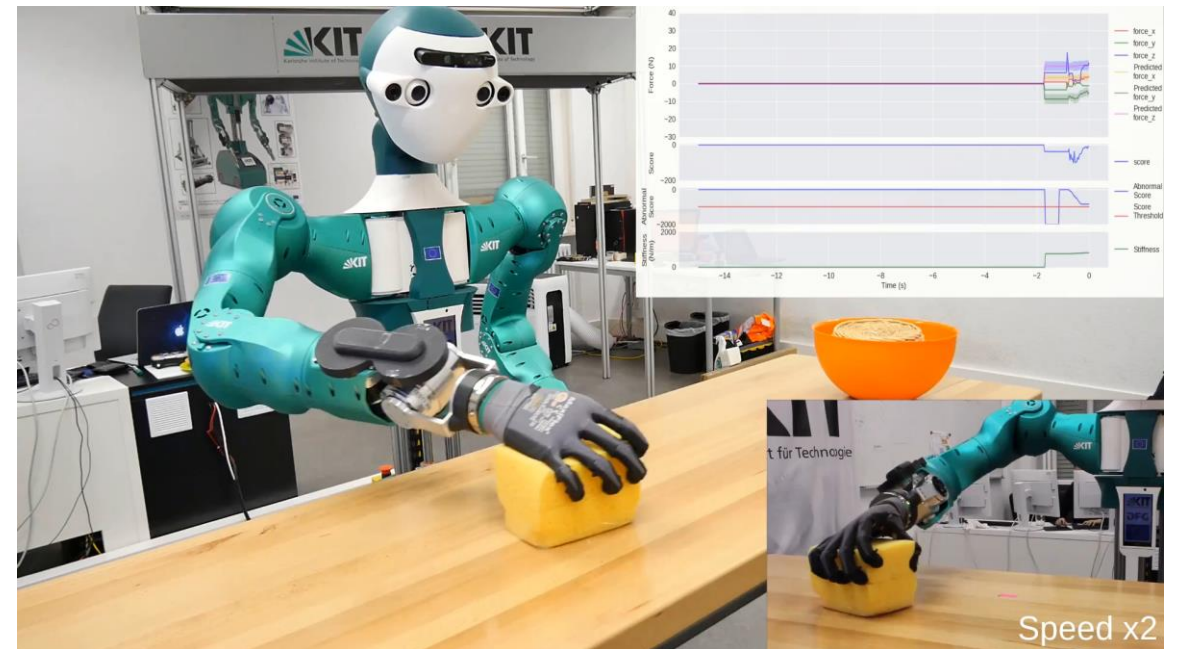




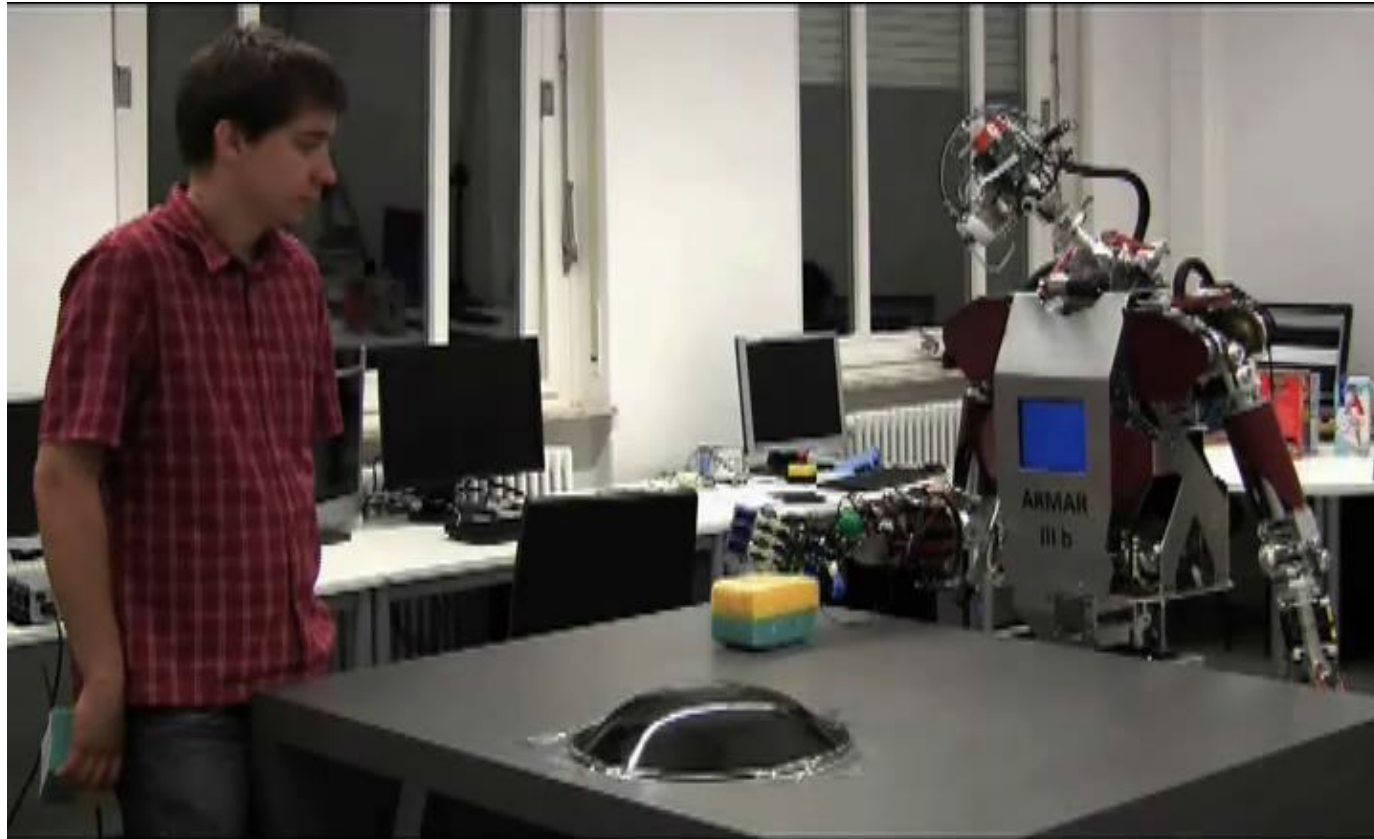
# Learning from Human

## Imitation Learning

- Library of motion primitives (motion alphabet)
- Tasks as sequences of motion primitives



# Learning from Andrej (Gams)!



Gams, A., Do, M., Ude, A., Asfour, T. and Dillmann, R., *On-Line Periodic Movement and Force-Profile Learning for Adaptation to New Surfaces*, IEEE/RAS International Conference on Humanoid Robots (Humanoids), pp. 560-565, December, 2010

# Thank you!



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